NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
   A. DOD-STD-00100D(AR)
   B. ANSI Y14.5 M-1982

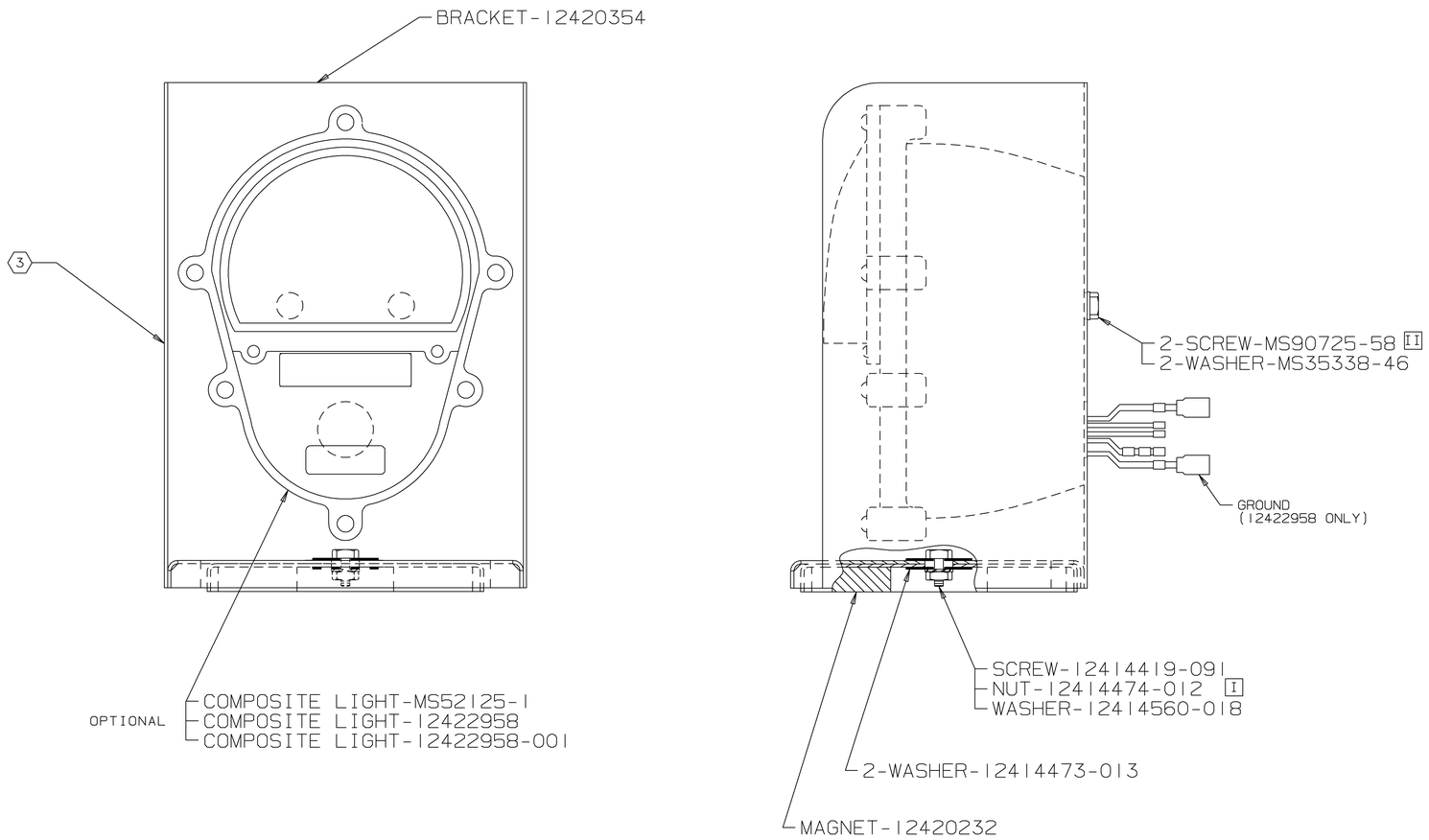
2. TORQUE SHALL BE IAW THE FOLLOWING TORQUE BLOCK.

SYM	TORQUE VALUES	THREAD
I	13±N-m (10±1 LB-IN)	M8 X 1.25 CLASS 10
II	53±5 N-m (39±4 LB-IN)	3/8-16 UNC-2A

3. ITEM IDENTIFICATION: APPLY THE FOLLOWING MARKING IAW MIL-STD-130, METHOD OPTIONAL.
   19207ASSY12420353
   MFR-□□□□ MANUFACTURER'S CAGE CODE

REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED
—	X0	(ZERO) -ALLOCATED BASELINE-	—	—
—	XA	REVISED IAW THE FOLLOWING ECR: 5439	97-03-28	G.ALGER BC PDV
—	-	-PRODUCT BASELINE- ERR SSS-R6179	97-03-28	G.ALGER BC PDV
E3 D6	A	1) ADDED GROUND CALLOUT & GEOMETRY 2) ADDED OPTIONAL COMPOSITE LIGHT ERR SSS-U7389	2003-05-15	L.RODNEY MG SEW



METRIC

PART NO. 12420353

DISTRIBUTION STATEMENT A:
APPROVED FOR PUBLIC RELEASE;
DISTRIBUTION IS UNLIMITED.

MECHANICAL PROPERTIES		PMIC A		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ON 1 PLACE ± 2 PLACE ±	CONTRACT NUMBER DAAE07-92-C-R001	DESIGN ACTIVITY U.S. ARMY, TANK AUTOMOTIVE COMMAND WARREN, MICHIGAN 48397-5000
YP					CONTRACTOR STEWART & STEVENSON SERVICES SEALY TEXAS U.S.A.	TAIL LIGHT ASSEMBLY
TS						
EL2						
RA				THIRD ANGLE PROJECTION	DRAWN BY J. GUZMAN / DATE (YR-MO-DA) 93-04-01	
BH					CHECKER J.CABALLERO / ENGINEER T.ROBERTSON	
RH						SIZE E / CAGE CODE 19207 / DWG NO 12420353
		12378420	WRECKER	QA P.FIESTER	DRAWING APPROVAL - GOV'T G.KESEK	
		NEXT ASSY	USED ON	MAT'L ENGR C.VERM	DESIGN APPROVAL - GOV'T G.KESEK	SCALE 1/1 / UNIT WT. / SHEET
		APPLICATION				

FILE NAME 0353AES TACOM-E-METRIC

SEW:05-15-10:15:59