NOTES:

1. INSTALLATION REQUIREMENTS:
   A. THREADS SHALL BE FREE OF OIL AND OTHER CONTAMINANTS
   B. APPLY COATING TO THREADS FOR 360° TO A DEPTH OF APPROX 80% OF THREAD HEIGHT AND A MIN LENGTH OF 1 1/2 TIMES THE THREAD DIA.
   C. COATING SHALL BE CURED FOR A MINIMUM OF 30 MINUTES AT A TEMPERATURE ABOVE 60° FAHRENHEIT.

2. ONLY THE ITEM DESCRIBED ON THIS DRAWING WHEN PROCURED FROM THE VENDOR LISTED HEREON IS APPROVED BY THE U.S. ARMY TANK-AUTOMOTIVE COMMAND (USATACOM) FOR USE IN THE APPLICATION SPECIFIED HEREON. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR TESTING AND APPROVAL BY THE USATACOM.

APPROVED SOURCE(S) OF SUPPLY			
VENDOR		VENDORS ITEM IDENT NO.	APPLICATION
ADDRESS	CAGE CODE		
N-D INDUSTRIES 1893 BARRETT ROAD P.O. BOX 1019 TROY, MICH 48099 PH. 248-655-2503	04866	VIBRA-TITE FORMULA 3	M60A1E2 TANK

REVISIONS

LTR	DESCRIPTION	DATE (YR-MO-DA)	APPROVED	
E	REDRAWN WITHOUT CHANGE WAS "B" SIZE (GDL-M9876-16)	90-09-12	J.P.MAHONEY CIV	JPM
F	SOURCE BLOCK REVISED (GDL-M7234) 91-07-15	92-04-30	L.F.LINCE KRD	LFL
G	APPLICATION BLOCK REVISED (GDL-R8027) 89-06-19	93-02-09	R.B.LANGLOIS RMC	JFK
H	SOURCE BLOCK REVISED (GDL-R8267) 96-05-29	96-09-10	R.B.LANGLOIS ESK	CKR
J	REVISED PER (GDMY1758) 02-07-23	02-08-16	GMP	LFL
K	REVISED PER (GDMY1902) 03-03-04	03-03-28	RAH	LFL

11663357

SOURCE CONTROL DRAWING

PART NO. 11663357

MECHANICAL PROPERTIES	
YP	
TS	
EL2	
RA	
BH	
RH	

PMIC	
9338539	MI
12283053	MI
11676352	M60A1E2
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON: 2 PLACES ± ____ 3 PLACES ± ____

DFTG SUPV ____
PRODUCIBILITY ENGRG E. JARVIS
MFG ENGRG ____
LOG. ENGRG ____
MATL ENGRG A.F. URIWAL

CONTRACT NUMBER DAAE07-89-C-R081
CONTRACTOR GENERAL DYNAMICS *Land Systems Division*
DRAWN BY TSS — DATE (YR-MO-DA) 71-09-10
CHECKER T.R.S.
ENGINEER ____
DRAWING APPROVAL-GOVT ELMER SIMON
DESIGN APPROVAL-GOVT ____

DESIGN ACTIVITY
U.S. ARMY TANK-AUTOMOTIVE COMMAND
WARREN, MICHIGAN 48397-5000

COATING, VISCOUS

SIZE	CAGE CODE	
C	19207	11663357
SCALE ____	UNIT WT ____	SHEET ____

INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY DOD-STD-100

TACOM-C1-88

COMPUTER REPRODUCIBLE
DRW.11663357.K-