REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	ADDED SH PER ECN J68906	88-10-6	JAJ
C	REVISED PER ECN J68962	89-01-18	MWMontage
D	REVISED PER ECN J68976	89-02-03	JAJ
	INITIAL RELEASE BY ERR RCA-K8650		
E	REVISED PER ECP RCA-K2802, NOR 2, RCA ECN J72310	89-06-05	MWMontage

7. INSTALL FIND NUMBERS 7 PER MS35337.
6. FINISH: CHEM FILM PER FIND NUMBER 11. MASK HATCHED AREA AS SHOWN. PAINT ALL EXTERNAL SURFACES WITH ONE COAT OF PRIMER PER FIND NUMBER 10, AND TWO COATS OF SEMI-GLOSS OLIVE DRAB ENAMEL PER FIND NUMBER 9 COLOR NUMBER 24087 OF FED-STD-595.
5. INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982.
4. MARK PART NO. "19207-12364110 MFR (FSCM)" IAW MIL-STD-130 AND REF DES WITH .12 HIGH GOTHIC CHARACTERS USING WHT EPOXY INK IAW IAW FIND NO. 8, COLOR NUMBER 17875 OF FED-STD-595. LOCATE AS SHOWN.
3. SURFACE FINISH OF MACHINED PART SHALL NOT EXCEED READING OF 125/ IAW ANSI B46.1-1978.
2. REMOVE ALL BURRS.
1. WORKMANSHIP SHALL BE IAW MIL-STD-454, REQUIREMENT 9.

NOTES:

FIND NO.	QTY REQ'D	CODE IDENT	PART OR IDENTIFYING NO.	SPECIFICATION	NOMENCLATURE OR DESCRIPTION
11	AR	81349	CLASS 3	MIL-C-5541	CHEM FILM
10	AR	81349	CLASS 1	MIL-P-23377	PRIMER
9	AR	81349	TYPE III	MIL-E-46136	ENAMEL, OLIVE DRAB
8	AR	81349		MIL-I-43533	INK, MARKING, WHT
7	4	96906	MS21209C0410L	MIL-I-8846	INSERT
6	1	19207	12364110-1		HOUSING, MACHINED
5	1	19207	12364104		ENCLOSURE
4	REF	96906	MS33537		SPEC, INSERT
3	REF	96906		FED-STD-595	SPEC, COLORS
2	REF	96906		MIL-STD-130	SPEC, IDENTIFICATION
1	REF	96906	REQUIREMENT 9	MIL-STD-454	SPEC, WORKMANSHIP

ALTERED ITEM DRAWING

PART NO. 12364110

REVISION STATUS—WHERE MORE THAN ONE SHEET			
SH	REV	SH	REV
1	D		
2	D		

APPLICATION	
12364106	STE-M1/FVS
SEE ENGINEERING RECORDS	
NEXT ASSY	USED ON

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES ON: 2 PLACE ± .02 3 PLACE ± .010 ANGLES ± —

MATERIAL

MATL ENGRG

CONTRACT NUMBER DAAE07-87-C R034

CONTRACTOR: RCA Burlington, Mass.

DRAWN BY K.E. Hoke DATE 88-09-13

CHECKER J. Ahrens ENGINEER J. Ahrens

DRAWING APPROVAL 89-03-13

DESIGN APPROVAL 89-03-20

U.S. ARMY TANK AUTOMOTIVE COMMAND
WARREN, MICHIGAN 48090

HOUSING, MACHINING

SIZE D | CODE IDENT. NO. 19207 | 12364110

SCALE | UNIT WT. | SHEET 1 OF 2

INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY DOD-STD-100

BRUNING 44-232 6497001

1076