

NOTES:

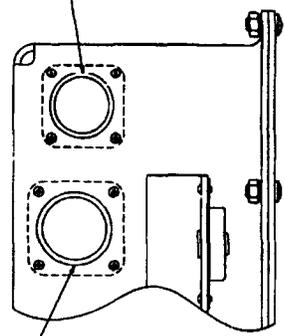
1. APPLICABLE STANDARDS/SPECIFICATIONS:

- A. MIL-STD-100E
- B. ANSI Y14 3M-1982

2. SOLDER IN ACCORDANCE WITH J-STD-001.

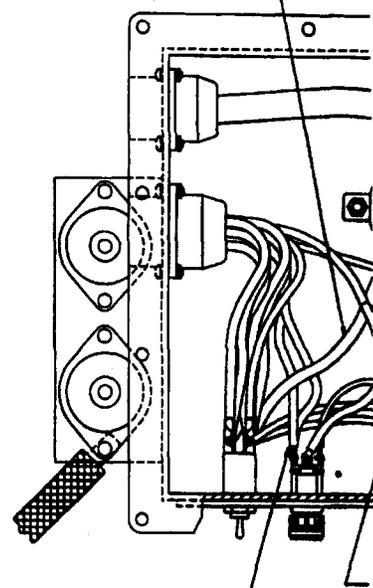
- ③ AFTER SOLDERING, LOCATE AND HEAT SHRINK INSULATION SLEEVING OVER THE SOLDER JOINTS. PRESS TO TEST MOVEMENT OF THE LIGHT ASSEMBLY SHOULD NOT BE IMPAIRED.
- ④ LOCATE AND COVER ALL EXPOSED WIRE CONNECTIONS WITH SUITABLE SIZE AND LENGTH INSULATION SLEEVING PER SAE-AMS-DTL-23053/4. HEAT SHRINK TO COVER AND SEAL ALL WIRE CONNECTIONS AND SWITCH TERMINALS.
- ⑤ REMOVE AND DISCARD ONE EACH OF VENDOR-SUPPLIED MOUNTING NUT AND LOCK RING.
- ⑥ APPLY A THOROUGH COATING OF ANTI-CORROSION SILICONE COMPOUND SPEC SAE AS8660, TO SOCKET BEFORE INSTALLING LED OR LAMP.
- ⑦ INSERT LEAD, CIRCUIT NO. 402, OF HARNESS 10925417-1 INTO THE SOCKET, CONTACT NO. 87 OF HARNESS-12389710.
- ⑧ INSTALL WITH SCREW HEAD ON OUTSIDE OF BOX.
- ⑨ IN ACCORDANCE WITH A-A-55571/1.
- ⑩ ITEM IDENTIFICATION: RUBBER STAMP, STENCIL OR SILK SCREEN PER MIL-STD-130 IN .19 ± .02 CHARACTER HEIGHT.
19207ASSY12389712
MFR- []
MANUFACTURER'S CAGE CODE
- ⑪ IN ACCORDANCE WITH NASM 35206.
- ⑫ IN ACCORDANCE WITH NASM 35207.
- ⑬ REMOVE AND DISCARD ONE EACH OF VENDOR SUPPLIED MOUNTING NUT AND LOCK RING. ALSO REMOVE ONE VENDOR SUPPLIED PAN HEAD MACHINE SCREW 6-32X1/4 LG AND RETAIN THE WASHER. USE THE LONGER SCREW AT SWITCH TERMINAL 1 WHEN HARNESS WIRING CONNECTION IS MADE TO THE SWITCH.

LEAD ASSY-10925418
 4-SCREW-MS35206-231 ⑪
 4-NUT-MS35649-262
 4 WASHER MS27183-5
 4-WASHER-MS35338-60

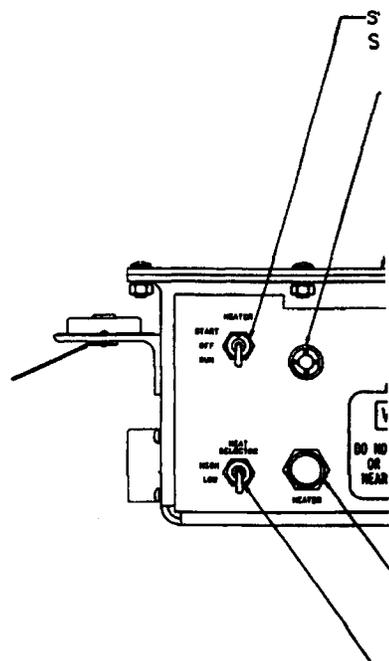


HARNESS-10925417-1 ⑦
 4-SCREW-MS35206-246 ⑪
 4-NUT-MS35649-282
 4-WASHER-MS27183-7
 4-WASHER-MS35338-61

LEAD-10930337-1



3-INSULAT
 LENGTH 1.00



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