

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE SW31436 (98255) CONTROL, MOTOR-GENERATOR			2. CAGE 19207		3. SPI NO. AK13291672	
4. NATIONAL STOCK NO. 6110-01-329-1672			5. DATE OF DRAWING 03-12-02		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT.(LB) 15.4	10. UNIT PACK CU (CU. FT.) 1.656		11. UNIT PACK SIZE (INCHES) 21.9 X 18.4 X 7.1	
			18. STEPS	19. REQD	20. DESCRIPTION	
12. MILITARY PRESERVATION MIL-STD-2073, METHOD 41			1-C		ITEM PREPARATION	
			2-D	1	CUSHIONING: A-A-59135 OR PPP-C-1797,	
13. CLEANING MIL-STD-2073 & NOTE B					SIZE: 103 X 18 X 0.25	
			3	1	BAG: MIL-B-117, TY I, CL E, ST 1, SIZE: 24 X 30	
14. DRYING MIL-STD-2073 & NOTE B			4-E	1	CONTAINER: ASTM D5118, ST RSC, TY CF, CL WR, GR W6c	
					SIZE: 21.375 X 17.875 X 6.375	
15. PACKING						
a. LEVEL A MIL-STD-2073 & NOTE F						
b. LEVEL B MIL-STD-2073 & NOTE F						
16. MARKING MIL-STD-129						

**17. NOTES/DRAWINGS**

- A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.
  - B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.
  - C. COIL WIRES TO A DIAMETER OF APPROXIMATELY 12 INCHES.
  - D. APPLY TWO LAYERS OF CUSHIONING TO ITEM. SECURE WITH TAPE A-A-883.
  - E. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE CONTAINER SPECIFICATION.
  - F. PACKING:  
    - LEVEL A PACKING SHALL BE ACCOMPLISHED USING EITHER CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.
    - LEVEL B PACKING SHALL BE ACCOMPLISHED USING EITHER FIBERBOARD BOXES, WEATHER-RESISTANT CLASS, CONFORMING TO ASTM D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D 5168 OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.
- WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-HDBK-774.