

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) J-29642-C (25341)			2. CODE INDENT 19207			3. SPI NO. AK12672907		
4. NATIONAL STOCK NO. 5180-01-267-2907			5. DATE OF DRAWING 2/25/93			6. REVISION A		
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 12.9	10. UNIT PACK CU (CU. FT.) 0.233			11. UNIT PACK SIZE (IN.) 9.6 X 9.3 X 4.5		
12. PRESERVATION		18. STEPS		19. REQD		20. DESCRIPTION		
a. LEVEL A MIL-P-116 (METHOD, SEE BLOCK 17)						SEE NOTES FOR PACKAGING DETAILS.		
b. LEVEL B NOT APPLICABLE								
13. CLEANING MIL-P-116, PROCESS C-1								
14. DRYING MIL-P-116								
15. PACKING								
a. LEVEL A MIL-STD-2073-1 AND NOTE G1								
b. LEVEL B MIL-STD-2073-1 AND NOTE G1								
16. MARKING MIL-STD-129 AND NOTE F1								

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
2. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-1186 AND APPLICABLE CONTAINER SPECIFICATION.

B. KIT CONTENTS: THIS KIT CONTAINS THE FOLLOWING ITEMS SEGREGATED AS SHOWN BELOW:

QUANTITY	NAME	PART NUMBER	CAGE	SEGREGATED PACK NUMBER
1	INTERNAL SNAP-RING PLIERS (SMALL)	40210	25341	1
1	INTERNAL SNAP-RING PLIERS (LARGE)	40220	25341	2
1	EXTERNAL SNAP-RING PLIERS	40230	25341	3
1	OIL LEVEL DIPSTICK	41102	25341	4
1	SEAL SEAT REMOVAL TOOL	42106	25341	5
1	SEAL SEAT INSTALLER	42107	25341	6
1	O-RING & SEAL REMOVAL PICK W/MAGNET	42113	25341	7
1	O-RING/SNAP-RING INSTALLER	42124	25341	8
1	SEAL REMOVER/INSTALLER	43205	25341	9
1	SEAL/SEAT SNAP-RING INSTALLER	43210	25341	10
1	SEAL REMOVER/INSTALLER	43501	25341	11
1	SEAL PROTECTOR SLEEVE	43502	25341	12
1	CLUTCH PLATE INSTALLER	43503	25341	13
1	SEAL PROTECTOR SLEEVE	43518	25341	14
1	SEAL REMOVER/INSTALLER	43702	25341	15
1	UNIVERSAL CLUTCH FEELER GAUGE SET	43900	25341	16
1	UNIVERSAL CLUTCH HOLDING TOOL	43911	25341	17
1	CLUTCH PLATE INSTALLER	43512	25341	18

J-29642-C

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QUANTITY	NAME	PART NUMBER	CAGE	SEGREGATED PACK NUMBER
1	BEARING/PULLEY INSTALLER	43514	25341	19
1	PULLEY REMOVAL JAW SET	43516	25341	20
1	UNIVERSAL PULLEY PULLER ARBOR	43903	25341	21
1	UNIVERSAL PULLER BODY	43904	25341	22
1	UNIVERSAL PULLER REMOVAL JAW SET	43905	25341	23
1	CLUTCH PULLER	43305	25341	24
1	PULLEY BEARING REMOVER/INSTALLER	42109	25341	25
1	PULLER PILOT	43204	25341	26
1	SEAL/SEAT REMOVER	43208	25341	27

C. PREPARE ONE 40210 PLIERS IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 9 X 9. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 5 X 9. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "1".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

D. PREPARE ONE 40220 PLIERS IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 9 X 9. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 5 X 9. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "2".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

E. PREPARE ONE 40230 PLIERS IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 9 X 9. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 5 X 9. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "3".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

F. PREPARE ONE 41102 DIPSTICK IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 4 X 12. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 10. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "4".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

G. PREPARE ONE 42106 REMOVAL TOOL IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 6. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 7. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "5".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

H. PREPARE ONE 42107 INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 6. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "6".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

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I. PREPARE ONE 42113 PICK IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 9. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 9. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "7".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

J. PREPARE ONE 42124 INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 5. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "8".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

K. PREPARE ONE 43205 REMOVER/INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 6. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "9".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

L. PREPARE ONE 43210 INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 6. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "10".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

M. PREPARE ONE 43501 REMOVER/INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 6. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "11".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

N. PREPARE ONE 43502 PROTECTOR SLEEVE IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 4. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "12".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

O. PREPARE ONE 43503 INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 3. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "13".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

P. PREPARE ONE 43518 PROTECTOR SLEEVE IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 3. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "14".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

Q. PREPARE ONE 43702 REMOVER/INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 5. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "15".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

R. PREPARE ONE 43900 FEELER GAUGE SET IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 4 X 5. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 5. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "16".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

S. PREPARE ONE 43911 HOLDING TOOL IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 12 X 14. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 8 X 12. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "17".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

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T. CONSOLIDATE ITEMS FROM NOTES C THROUGH S IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: PPP-B-636, TYPE CF, CLASS WR, VARIETY SW, GRADE W5c, STYLE RSC, SIZE: 9 X 5 X 3.
2. CLOSURE: SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.
3. INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD III.
4. MARK CONTAINER WITH NOTE: "THIS BOX CONTAINS SEGREGATED PACKS 1 THROUGH 17."

U. PREPARE ONE 43512 INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 5 X 7. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 6. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "18".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

V. PREPARE ONE 43514 INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 5 X 7. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 5. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "19".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

W. PREPARE ONE 43516 JAW SET IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP EACH JAW SEPARATELY.
2. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 8, TWO PIECES REQUIRED. SECURE WRAPS USING TAPE.
3. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 6 X 6. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
4. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "20".
5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

X. PREPARE ONE 43903 PULLER ARBOR IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 6. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 6. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "21".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

Y. PREPARE ONE 43904 PULLER BODY IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 7 X 14. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 12. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "22".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

Z. PREPARE ONE 43905 JAW SET IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP EACH ASSEMBLY SEPARATELY.
2. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 6, TWO PIECES REQUIRED. SECURE WRAPS USING TAPE.
3. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 6. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
4. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "23".
5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

A1. PREPARE ONE 43305 PULLER IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 8 X 12. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 5 X 6. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "24".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

B1. PREPARE ONE 42109 REMOVER/INSTALLER IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 8. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 7. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "25".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

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C1. PREPARE ONE 43204 PULLER IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 6. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 5. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "26".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

D1. PREPARE ONE 43208 REMOVER IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 8. SECURE WRAP USING TAPE.
2. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 4 X 6. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "27".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.

E1. CONSOLIDATE ITEMS FROM NOTES T THROUGH D1 IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: PPP-B-636, TYPE CF, CLASS WR, VARIETY SW, GRADE W5c, STYLE FOL, SIZE: 9-3/8 X 9 X 3-3/4.
2. CLOSURE: SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.
3. INSPECTION: INSPECT UNIT PACK IN ACCORDANCE WITH CRITERIA FOR METHOD III.

F1. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.**G1. PACKING:**

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601; OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO PPP-B-636; OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO PPP-B-640; OR PALLET BASE CONTAINER, TYPE III, CONFORMING TO MIL-B-43666.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, LEVEL A AND LEVEL B EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.