

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 25000113 (05167) MAINTENANCE KIT, VEHICLE			2. CAGE 05167		3. SPI NO. AK13908209	
4. NATIONAL STOCK NO. 4910-01-390-8209			5. DATE 11/06/2001		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 38.6	10. UNIT PACK CU (CU. FT.) 2.497		11. UNIT PACK SIZE (INCHES) 24.4 X 13.4 X 13.2	
12. MILITARY PRESERVATION MIL-STD-2073-1, SEE BLOCK 17		18. STEPS	19. REQD	20. DESCRIPTION		
13. CLEANING MIL-STD-2073-1, PROCEDURE 1				SEE NOTES		
14. DRYING MIL-STD-2073-1						
15. PACKING						
a. LEVEL A MIL-STD-2073-1 AND NOTE P						
b. LEVEL B MIL-STD-2073-1 AND NOTE P						
16. MARKING MIL-STD-129 AND NOTE Q						

17. NOTES/DRAWING

A. QUALITY ASSURANCE:

1. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
2. INSPECT THE CONTAINER IN ACCORDANCE WITH ASTM D5118.
3. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1.

B. THE KIT CONTAINS THE ITEMS LISTED IN DRAWING 25000113 (CAGE CODE 05167). FOR PACKING, THE ITEMS SHALL BE SEGREGATED BY SEGREGATED PACK NUMBER, AS SHOWN BELOW.

SEG. PKG #	QTY	NAME	PART #
1	1	CABLE TC1	52000415-1
2	1	CABLE TC2	52000416-1
3	1	CABLE TC3	52000417-1
4	1	CABLE TC4	52000418-1
5	1	CABLE TC5	52000419-1
6	1	CABLE TC6	52000420-1
7	1	CABLE TC7	52000421-1
8	1	OPERATOR'S MANUAL	51800008
9	1	TESTER INSULATION	IRT2
10	1	TEST BOX	52000402-1
N/A	1	CARRYING CASE	GBW12138

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17. NOTES/DRAWINGS CONTINUED

C. PREPARE ONE (1) EACH CABLE TC1, 52000415, IN ACCORDANCE WITH THE FOLLOWING STEPS:

<u>STEP</u>	<u>SPECIFICATION</u>
1 PREPARATION	COIL CABLE TO A SIZE OF 13 X 9
2 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 10 X 14
3 CLOSURE	CLOSE BAG BY HEAT SEALING
4 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 1.
5 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

D. PREPARE ONE (1) EACH CABLE TC2, 52000416, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 PREPARATION	COIL CABLE TO A SIZE OF 13 X 9
2 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 10 X 14
3 CLOSURE	CLOSE BAG BY HEAT SEALING
4 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 2.
5 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

E. PREPARE ONE (1) EACH CABLE TC3, 52000417, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 PREPARATION	COIL CABLE TO A SIZE OF 13 X 9
2 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 10 X 14
3 CLOSURE	CLOSE BAG BY HEAT SEALING
4 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 3.
5 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

F. PREPARE ONE (1) EACH CABLE TC4, 52000418, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 PREPARATION	COIL CABLE TO A SIZE OF 13 X 9
2 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 10 X 14
3 CLOSURE	CLOSE BAG BY HEAT SEALING
4 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 4.
5 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

G. PREPARE ONE (1) EACH CABLE TC5, 52000419, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 PREPARATION	COIL CABLE TO A SIZE OF 13 X 9
2 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 10 X 14
3 CLOSURE	CLOSE BAG BY HEAT SEALING
4 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 5.
5 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

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H. PREPARE ONE (1) EACH CABLE TC6, 52000420, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 PREPARATION	COIL CABLE TO A SIZE OF 13 X 9
2 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 10 X 14
3 CLOSURE	CLOSE BAG BY HEAT SEALING
4 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 6.
5 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

I. PREPARE ONE (1) EACH CABLE TC7, 52000421, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 PREPARATION	COIL CABLE TO A SIZE OF 13 X 9
2 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 10 X 14
3 CLOSURE	CLOSE BAG BY HEAT SEALING
4 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 7.
5 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

J. PREPARE ONE (1) EACH OPERATOR'S MANUAL, 51800008, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 10 X 12
2 CLOSURE	CLOSE BAG BY HEAT SEALING
3 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 8.
4 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

K. CONSOLIDATE ITEMS PREPARED IN STEPS C THROUGH J ABOVE INTO THE FOLD-DOWN COMPARTMENT OF CASE, GBW12138.

L. PREPARE ONE (1) TESTER, IRT2, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 11 X 12
2 CLOSURE	CLOSE BAG BY HEAT SEALING
3 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 9.
4 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

M. PREPARE ONE (1) TEST BOX, 52000402-1, IN ACCORDANCE WITH THE FOLLOWING STEPS.

<u>STEP</u>	<u>SPECIFICATION</u>
1 BAG	MIL-DTL-117, TY III, CL B, ST 2 (4 MIL), SIZE: 8 X 12
2 CLOSURE	CLOSE BAG BY HEAT SEALING
3 IDENTIFICATION	IDENTIFY BAG WITH SEGREGATED PACK NUMBER 10.
4 INSPECTION	INSPECT SEGREGATED PACK IN ACCORDANCE WITH METHOD 31.

N. PLACE PREPARED TESTER, IRT2 AND PREPARED TEST BOX, 52000402-1 INTO APPROPRIATE MOLDED FOAM COMPARTMENT OF CASE, GBW12138. CLOSE CASE, GBW12138 AND SECURE LATCHES.

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O. PLACE CASE, GBW12138, PREPARED IN STEPS C THROUGH N, INTO UNIT CONTAINER ASTM D5118, ST-RSC, TY-CF, GR-W5C, SIZE: 24-1/8 X 13-1/8 X 12-5/8.

BOX CLOSURE SHALL BE IN ACCORDANCE WITH ASTM D1974, METHOD 2B3.

P. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISANT CLASS, CONFORMING TO ASTM D5118/5118M; OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D5168, OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IN ACCORDANCE WITH SPECIFIC, APPLICABLE METHODS OF ASTM D1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

GUIDANCE FOR PALLETIZED UNIT LOADS FOR MILITARY / GOVERNMENT SHIPPERS IS SHOWN IN MIL-HDBK-774.

Q. ATTACH A PACKING LIST TO THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST IDENTIFY CONTENTS OF EACH SEGREGATED PACK TOGETHER WITH ITS SEGREGATED PACK NUMBER.