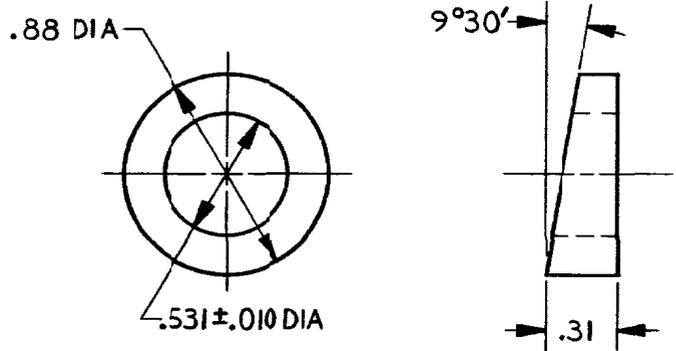


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED



4. APPLY PART NO. PER MIL-STD-130

3. PLATING, CADMIUM
 TYPE II, CLASS 3
 SPEC QQ-P-416
 PRIME PER SPEC TT-P-636
 OR SPEC MIL-P-8585

2. REMOVE ALL BURRS & SHARP EDGES

1. STEEL, CARBON
 1008 TO 1025
 SPEC QQ-S-631 OR
 SPEC QQ-S-634
 OPTION: TUBE, STEEL, CARBON
 ROUND, SEAMLESS, MT1010 TO MTX1020
 CONDTN OPTL
 SPEC QQ-T-830

PART NO. 11643475

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT NUMBER DA-04-200-AMC-3164		US ARMY TANK AUTOMOTIVE COMMAND WARREN, MICHIGAN 48090	
TOLERANCES UNLESS OTHERWISE SPECIFIED ± .03 ± 0.5°		FACIFIC CAR & FRYE CO BIRMINGHAM, ALA		WASHER, BEVEL	
MATERIAL SEE NOTE 1		DRAWN BY <i>ES</i> DATE 2-11-75		SIZE CODE FROM FIG. B 19207 11643475	
SEE ENGINEERING RECORDS		CHECKED <i>[Signature]</i> ENGINEER <i>[Signature]</i>		SCALE 2/1	
NEXT ASST		DESIGNED BY <i>[Signature]</i>		DATE	
APPLICATION		MAIL ROOM		REV	
		<i>(1/2)</i> 3-1-72			

INTERPRET DRAWING IN ACCORDANCE WITH
 STANDARDS PRESCRIBED BY MIL-STD-108