

SPECIAL PACKAGING INSTRUCTION

Form Approved -PL
OMB No. 0704-0188

1. PART OR DRAWING NO. (CAGE) 8F 3931 (0FHH8)			NOMENCLATURE MANIFOLD, HYDRAULIC			2. CODE INDENT 19207		3. SPI NUMBER AK13569875	
4. NATIONAL STOCK NO. 4730-01-356-9875						5. DATE OF DRAWING 4/19/94		6. REVISION	
7. QUP 1 EA		8. ICQ NONE		9. UNIT PACK WT. (LBS) 93.0		10. UNIT PACK CU (CU FT) 4.479		11. UNIT PACK SIZE (INCHES) 24.9 X 18.5 X 16.8	
12. PRESERVATION				18. STEPS	19. REQD	20. DESCRIPTION			
a. LEVEL A MIL-P-116 METHOD IA-16				1-B		PRESERVATIVE: MIL-L-21260, GR 10			
				2-C		CAPS/PLUGS: MIL-C-5501			
b. LEVEL B NOT APPLICABLE				3-D	1	WRAP: MIL-B-121, TY II, CL 2, GR A, SIZE: 48 X 26			
				4-E		BLOCKING/BRACING: MIL-STD-1186			
13. CLEANING MIL-P-116 PROCESS C-1				5-F	1	CUSHIONING: PPP-C-1752, CL 1, GR A, TY VII SIZE: 36 X 36 X 1/4			
14. DRYING MIL-P-116				6-G	1	BAG: MIL-E-6060			
				7-H	1	CONTAINER: PPP-B-621, ST 2, CL 2 (MODIFIED) SIZE: 21-7/8 X 17 X 12-3/4			
15. PACKING				8-J		CLOSURE: FF-S-111			
a. LEVEL A MIL-STD-2073-1 AND NOTE K									
b. LEVEL B NOT APPLICABLE									
16. MARKING MIL-STD-129 AND NOTE L									

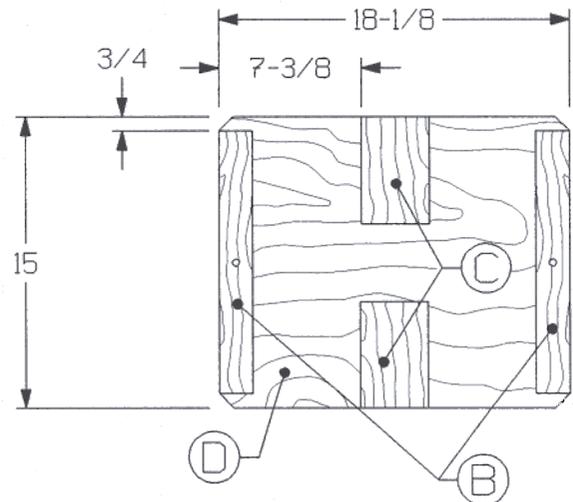
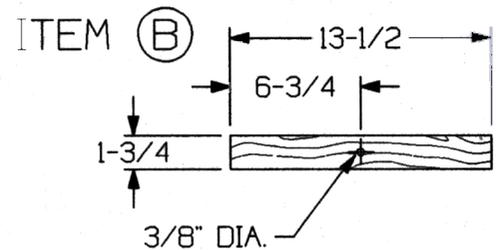
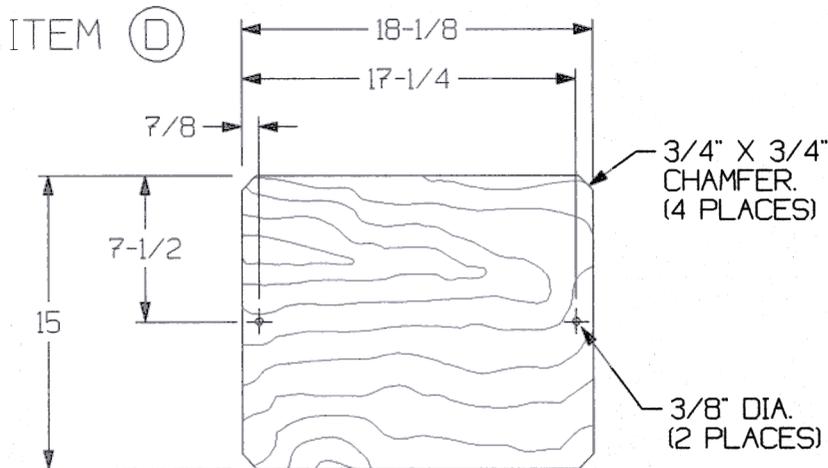
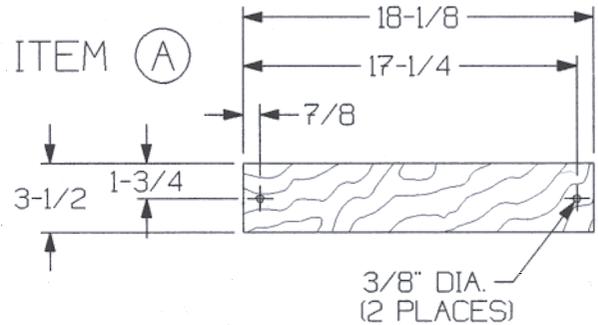
- 17. NOTES / DRAWINGS**
- A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.
 - B. FLUSH OR SLUSH INTERNALLY WITH PRESERVATIVE. THOROUGHLY DRAIN EXCESS.
 - C. SEAL ALL OPENINGS TO THE INTERIOR OF THE MANIFOLD WITH CAPS/PLUGS OF THE APPROPRIATE SIZE.
 - D. APPLY WRAP TO PRESERVED MANIFOLD. SECURE WITH TAPE A-A-883.
 - E. SEE PAGES 2 THROUGH 4.
 - F. DRAPE CUSHIONING OVER MOUNTED MANIFOLD TO PREVENT PUNCTURING THE BARRIER MATERIAL (STEP 6-G) WITH THE BLOCKING/BRACING AND /OR THE MANIFOLD. SECURE WITH TAPE A-A-883.
 - G. SEE PAGES 3 AND 4.
 - H. CONTAINER IS CONSTRUCTED OF ALL 3/4" THICK LUMBER. SKIDS ARE PLACED AS SHOWN ON PAGE 4. SIZE AND APPLICATION OF SKIDS ARE IN ACCORDANCE WITH PPP-B-621.
 - J. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE CONTAINER SPECIFICATION. TOP OF THE CONTAINER SHALL BE SECURED TO SIDES AND ENDS WITH WOOD SCREWS.
 - K. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.
 - L. IN ADDITION TO MIL-STD-129 MARKINGS THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH 1/2" HIGH (MIN.) BLACK LETTERS "REUSABLE CONTAINER AND CUSHIONING. DO NOT DESTROY." IN ADDITION, THE TOP SHALL BE MARKED WITH 1/2" HIGH (MIN.) LETTERS "REMOVE SCREWS TO OPEN CONTAINER."

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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ITEM	QTY	SIZE
A	1	1-1/2" X 3-1/2" X 18-1/8"
B	2	1-1/2" X 1-3/4" X 13-1/2"
C	2	1-1/2" X 3-1/2" X 5-1/2"
D	1	18-1/8" X 15" X 1/2" PLYWOOD



ASSEMBLY CONSISTS OF:

- 2 EACH - ITEM (B)
- 2 EACH - ITEM (C)
- 1 EACH - ITEM (D)

NOTES:

ALL SIZES ARE ACTUAL.

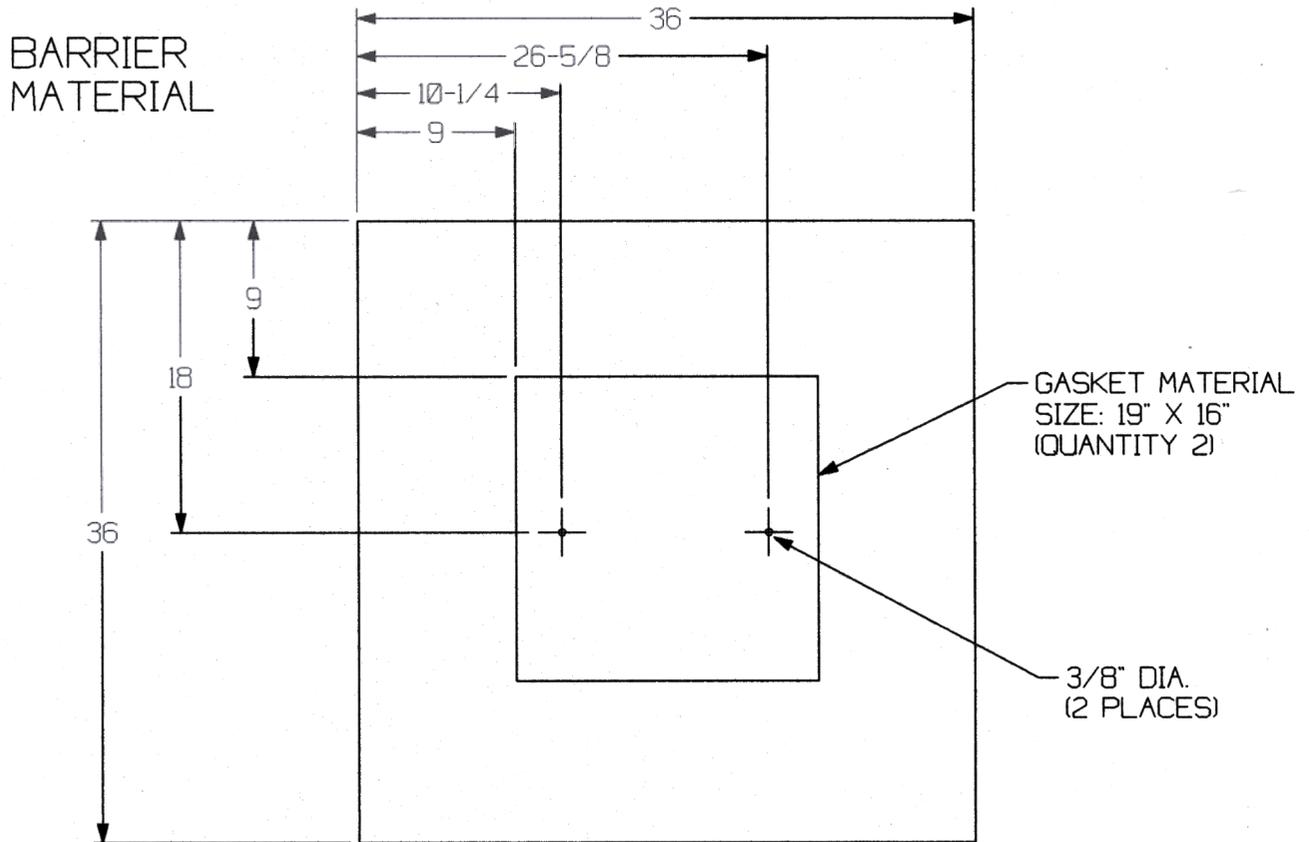
ITEM (D) IS MADE OF 1/2" PLYWOOD CONFORMING TO A-A-55057. TYPE A (EXTERIOR GLUE). GR C-D-X. SPAN RATING 32/16.

ITEMS (B), (C), AND (D) ARE SECURED WITH NAILS/STAPLES CONFORMING TO FF-N-45 TO FORM ASSEMBLY AND ARE PLACED AS SHOWN.

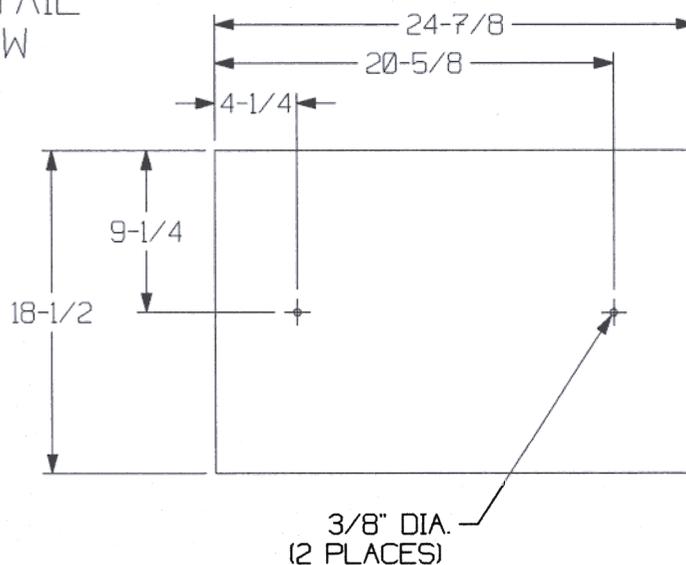
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BASE DETAIL
TOP VIEW

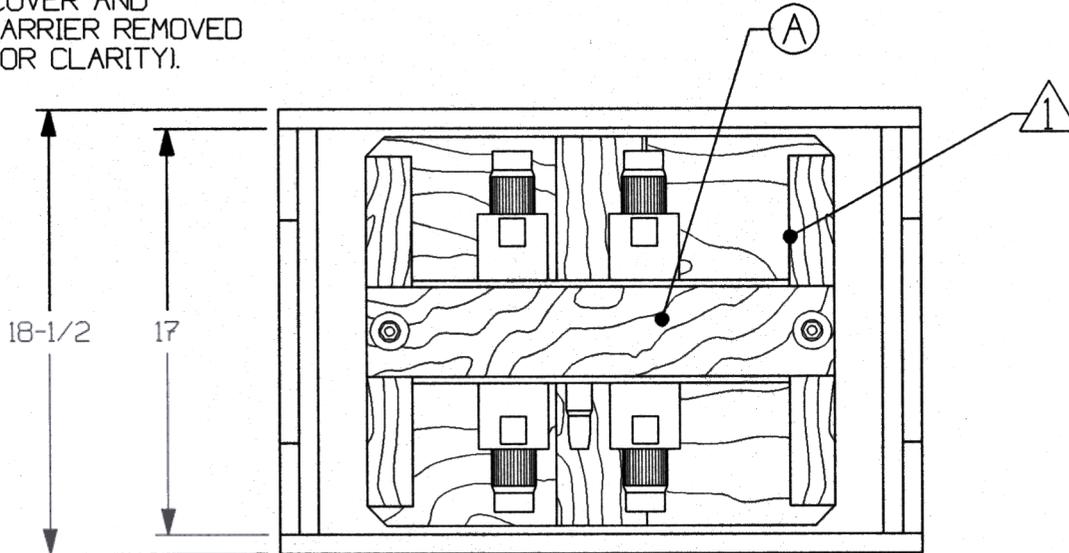


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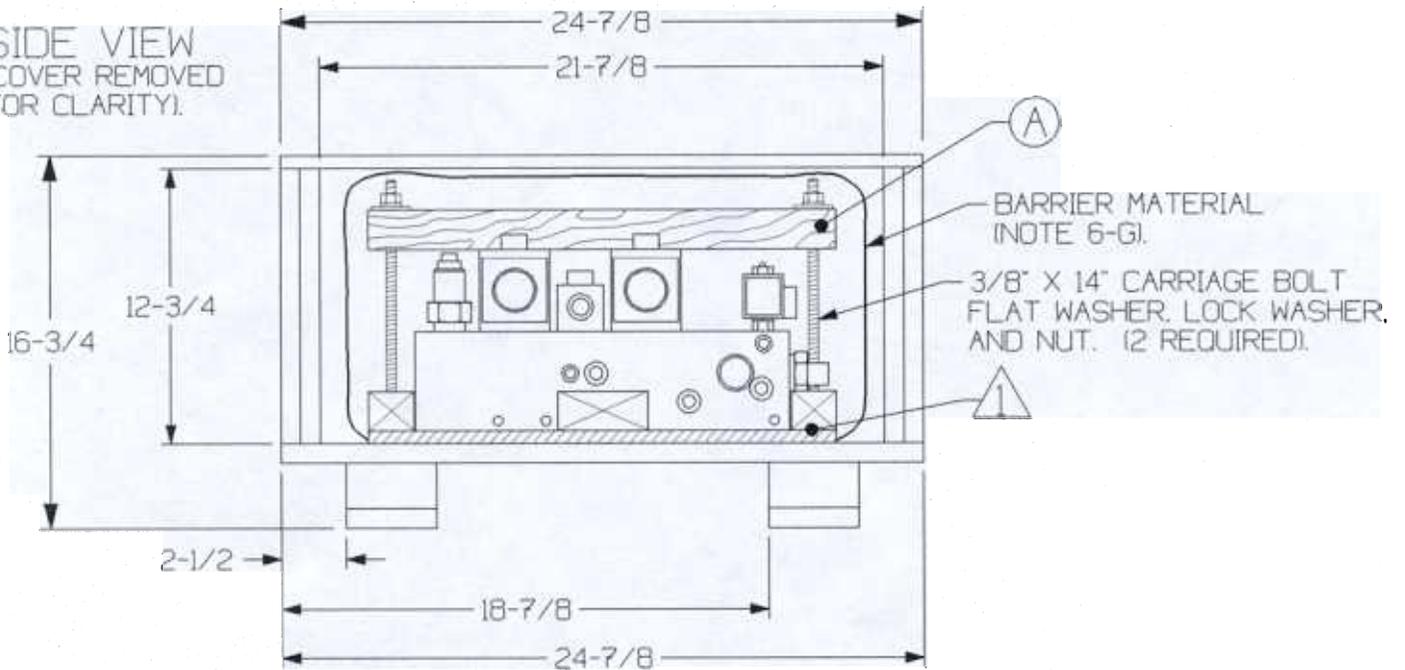
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TOP VIEW
(COVER AND BARRIER REMOVED FOR CLARITY).



SIDE VIEW
(COVER REMOVED FOR CLARITY).



NOTES:

ALL SIZES ARE ACTUAL.

PLACE MANIFOLD BETWEEN ASSY $\triangle 1$ AND ITEM \textcircled{A} . SECURE WITH CARRIAGE BOLTS.