

**SPECIAL PACKAGING INSTRUCTION**

Form Approved -DT  
OMB No. 0704-0188 LD

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1. PART OR DRAWING NO./CAGE/NOMENCLATURE 57K4387 19207 ACCESSORY KIT			2. CAGE 19207		3. SPI NO. AK14916919	
4. NATIONAL STOCK NO. 2510-01-491-6919			5. DATE 10-22-02		6. REVISION	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. 50.0	10. UNIT PACK CU 5.812		11. UNIT PACK SIZE 86.5 X 25.8 X 4.5	
12. MILITARY PRESERVATION MIL-STD-2073-1D (METHOD, SEE BLOCK 17)			18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D					SEE NOTES FOR PACKAGING DETAILS.	
14. DRYING MIL-STD-2073-1D						
15. PACKING						
a. LEVEL A MIL-STD-2073-1D AND NOTE N						
b. LEVEL B MIL-STD-2073-1D AND NOTE N						
16. MARKING MIL-STD-129 AND NOTE M						

**17. NOTES/DRAWING**

- A. PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073-1D.
- B. KIT CONTENTS: THIS KIT CONTAINS THE FOLLOWING ITEMS SEGREGATED AS SHOWN BELOW:

<u>QTY</u>	<u>NAME</u>	<u>PART NUMBER</u>	<u>CAGE</u>	<u>SEGREGATED PACK NUMBER</u>
1	INSTALLATION INSTRUCTIONS	12480522	19207	1
2	SCREW	160057	24617	2
2	NUT	271169	24617	2
2	WASHER	9417373	24617	2
2	SPACER	12338186-89	19207	3
2	SCREW	B1821BH038C175N	80204	3
6	WASHER	2436163	24617	3
4	SCREW	MS24667-52Z	96906	4
4	WASHER	120382	24617	4
6	NUT	M45913/4-6CG8Z	81349	4
2	LANYARD	12342287	19207	5
2	PIN	MS17986C1009	96906	5
1	BRUSHGUARD SUPPORT	12480523-1	19207	6
1	BRUSHGUARD SUPPORT	12480523-2	19207	7
1	BRUSHGUARD	12460550	19207	8

C. PREPARE ONE 12480522 INSTALLATION INSTRUCTIONS IN ACCORDANCE WITH THE STEPS BELOW:

- 1. BAG: MIL-DTL-117, TYPE I, CLASS B, STYLE 2, SIZE: 7 X 12. FOLD ITEM TO FIT BAG WITH TITLE BLOCK VISIBLE. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
- 2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "1".
- 3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

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- D. PREPARE TWO 160057 SCREWS, TWO 271169 NUTS, AND TWO 9417373 WASHERS IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
  - IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "2".
  - INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- E. PREPARE TWO 12338186-89 SPACERS, TWO B1521BH038C175N SCREWS, AND SIX 2436163 WASHERS IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 3 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
  - IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "3".
  - INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- F. PREPARE FOUR MS24667-52Z SCREWS, FOUR 120382 WASHERS, AND SIX M45913/4-6CG8Z NUTS IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 4 X 6. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
  - IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "4".
  - INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- G. PREPARE TWO 12342287 LANYARDS AND TWO MS17986C1009 PINS IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 5 X 7. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
  - IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "5".
  - INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- H. PREPARE ONE 12480523-1 SUPPORT IN ACCORDANCE WITH THE STEPS BELOW:
- WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 10 X 18. SECURE WRAP USING TAPE.
  - IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "6".
  - INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
- I. PREPARE ONE 12480523-2 SUPPORT IN ACCORDANCE WITH THE STEPS BELOW:
- WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 10 X 18. SECURE WRAP USING TAPE.
  - IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "7".
  - INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
- J. CONSOLIDATE ITEMS FROM NOTES C THROUGH I IN ACCORDANCE WITH THE STEPS BELOW:
- CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE W5c, STYLE FOL, SIZE 11 X 2-1/2 X 5.
  - CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 1D.
  - INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
  - MARK CONSOLIDATION PACK WITH NOTE: "THIS BOX CONTAINS SEGREGATED PACKS 1 THROUGH 7."
  - SECURE CONTAINER TO THE WRAPPED AREA OF ITEM IN NOTE "K" USING TAPE.
- K. PREPARE ONE 12460550 BRUSHGUARD ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:
- WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 6 X 11. PLACE WRAP AROUND TOP CENTER OF TUBE. SECURE WRAP USING TAPE.
  - IDENTIFICATION: IDENTIFY THE ITEM WITH SEGREGATED PACK NUMBER "8".
  - INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
- L. CONSOLIDATE ITEMS FROM NOTES J AND K IN ACCORDANCE WITH THE STEPS BELOW:
- CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE V3c, STYLE FOL, SIZE 25-1/2 X 4-1/4 X 85-3/4.
  - CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 1D.
  - INSPECTION: INSPECT UNIT PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

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M. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129 IDENTIFYING THE ITEMS WITHIN THE KIT. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.

N. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO ASTM-D 6251 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2, STYLE 4.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING WIREBOUND WOOD BOXES, CONFORMING TO PPP-B-585, CLASS 2; CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO ASTM-D 6251; OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2, STYLE 4.