

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 8351010 (19207) HOUSING ASSEMBLY			2. CAGE 19207		3. SPI NO. AK07624505	
4. NATIONAL STOCK NO. 2835-00-762-4505			5. DATE OF DRAWING 4-9-2001		6. REVISION G	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT.(LB) 722.0	10. UNIT PACK CU (CU. FT.) 25.709		11. UNIT PACK SIZE (INCHES) 47.5 X 39.8 X 23.5	
12. MILITARY PRESERVATION			18. STEPS	19. REQD	DESCRIPTION	
MIL-STD-2073-1D, METHOD 43 & NOTE A			1-C			
13. CLEANING						
MIL-STD-2073-1D & NOTE B			2-D	1	WRAP: MIL-B-121, TY II, CL 2, GR A, SIZE: 89 X 48	
14. DRYING						
MIL-STD-2073-1D & NOTE B			3-E		BLOCKING/BRACING:	
15. PACKING						
a. LEVEL A						
MIL-STD-2073-1D & NOTE J			4-F	1	CUSHIONING: PPP-C-1797, TY I, SIZE: 148 X 30 X 1/4	
b. LEVEL B						
NOT APPLICABLE			5-G	1	ENVELOPE: MIL-E-6060	
			6-H	1	CONTAINER: PPP-B-621, CL 2, ST 2,	
16. MARKING					SIZE: 43 X 38-1/4 X 18-1/2	
MIL-STD-129						

17. NOTES/DRAWINGS
- A. THE UNIT PACK SHALL PROVIDE PHYSICAL AND MECHANICAL PROTECTION TOGETHER WITH A FLOATING WATERVAPORPROOF BAG.
  - B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.
  - C. APPLY PRESERVATIVE TO ALL BARE METAL SURFACES.
  - D. APPLY ONE PIECE OF WRAP TO THE PRESERVED HOUSING ASSEMBLY. SECURE WITH TAPE.
  - E. SEE PAGES 2 THROUGH 5.
  - F. DRAPE CUSHIONING AROUND THE HOUSING ASSEMBLY, COVERING THE BLOCKS TO PREVENT PUNCTURING THE BARRIER MATERIAL WITH THE BLOCKING. SECURE WITH TAPE. SEE PAGE 5
  - G. SEE PAGES 2 AND 5.
  - H. CONTAINER IS CONSTRUCTED OF ALL 1 INCH THICK NOMINAL LUMBER WITH 2 INCH THICK NOMINAL CLEATS. SIZE AND APPLICATION OF SKIDS ARE IN ACCORDANCE WITH PPP-B-621 AND ARE PLACED AS SHOWN ON PAGE 4.
  - J. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

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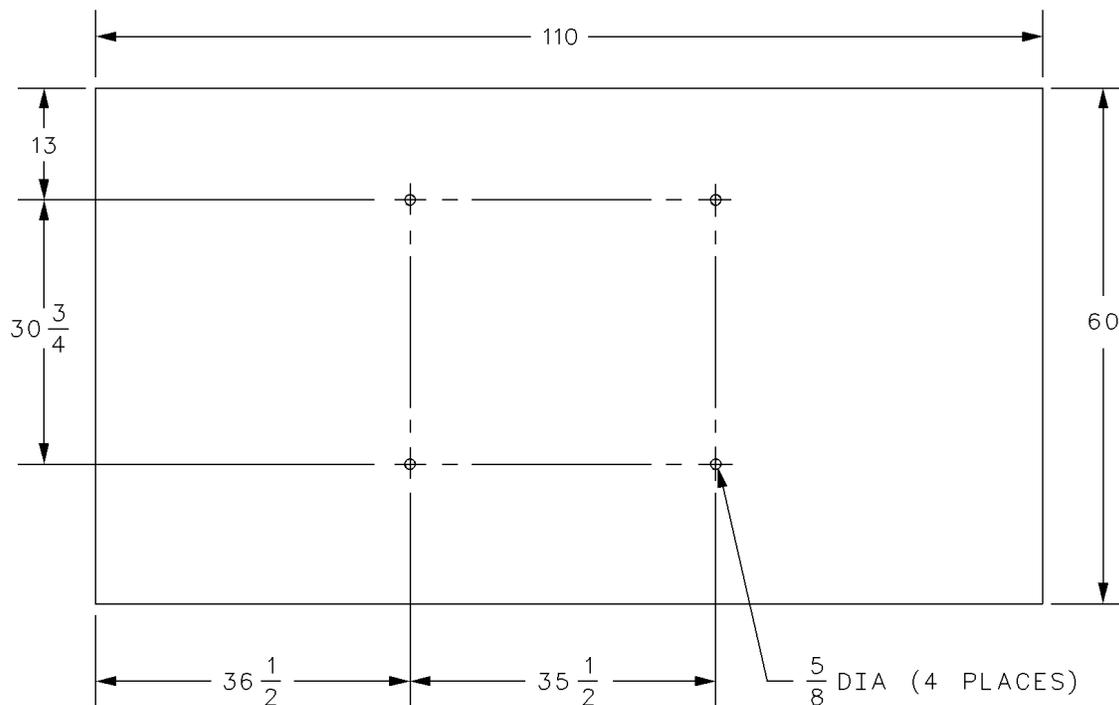
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**17. NOTES/DRAWINGS** CONTINUED

## BLOCKING/ BRACING AND HARDWARE

<u>ITEM</u>	<u>QTY</u>	<u>SIZE</u>
(A)	6	5/8 INCH NUT
(B)	6	5/8 INCH LOCKWASHER
(C)	6	5/8 INCH FLATWASHER
(D)	8	2x2 GASKET
(E)	4	5/8x10 INCH CARRIAGE BOLT
(F)	2	5/8x14 INCH CARRIAGE BOLT



ENVELOPE (FLAT LAYOUT)

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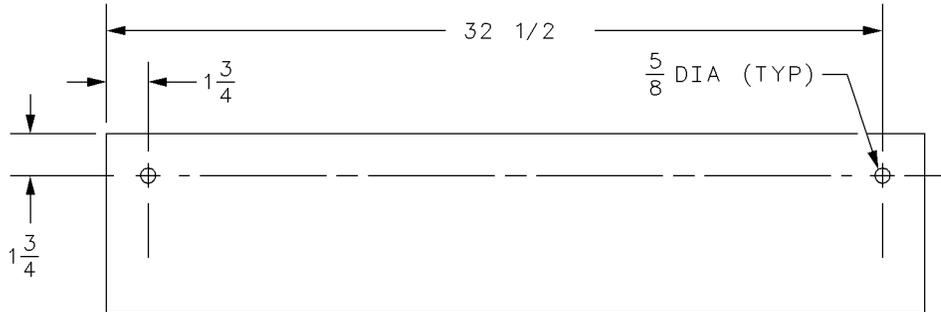
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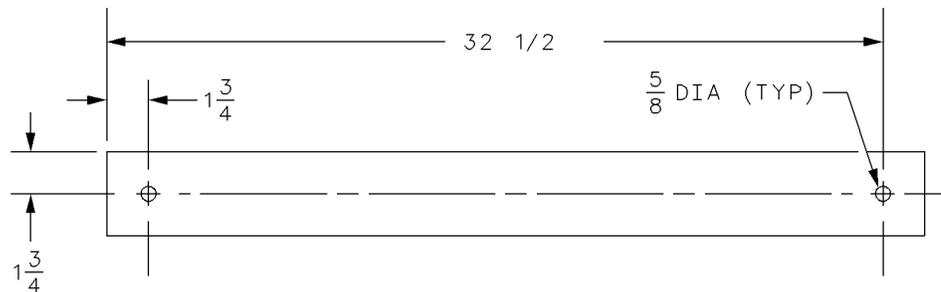
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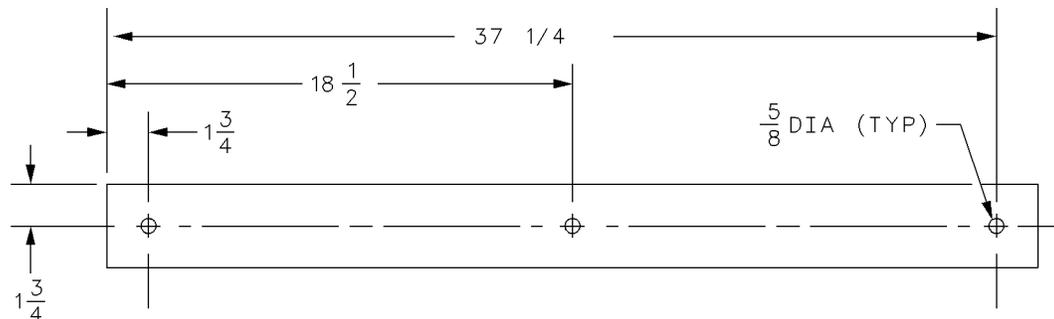
(G) 1x8(NOM)x 34 1/4 QTY 2



(H) 2x4(NOM)x 34 1/4 QTY 3



(I) 2x4(NOM)x 39 QTY 2



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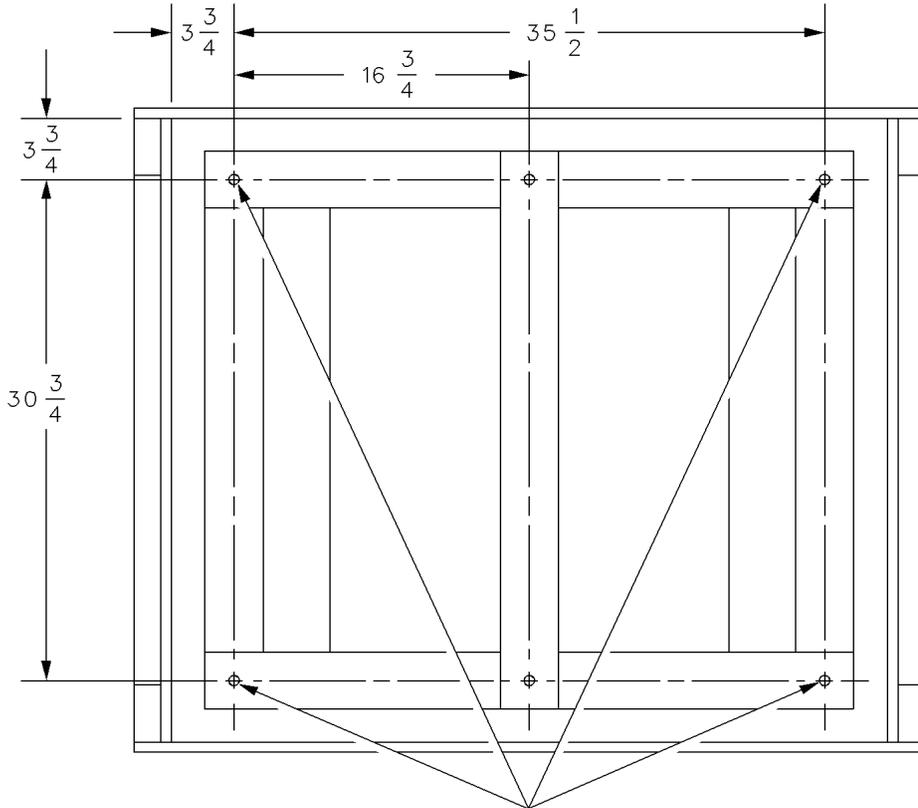
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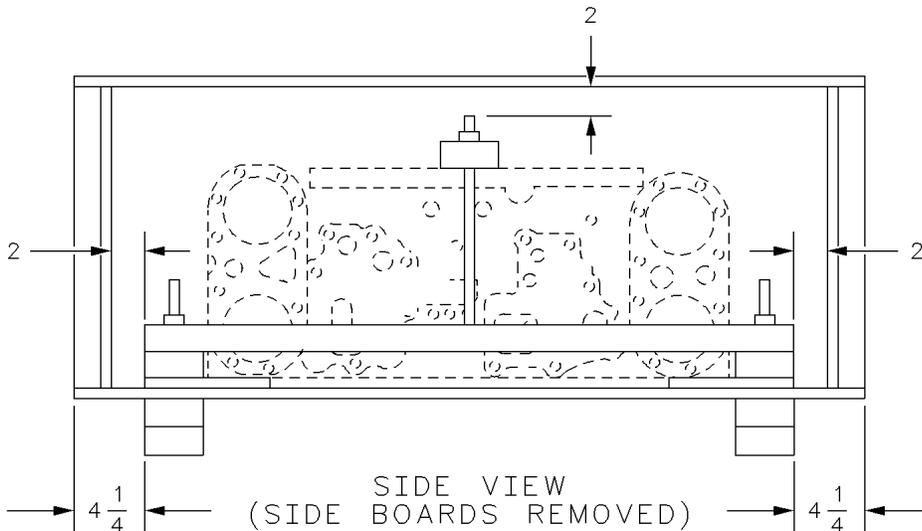
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**17. NOTES/DRAWINGS** CONTINUED

TOP VIEW UNCOVERED  
(HOUSING ASSY. NOT SHOWN FOR CLARITY)



DRILL 5/8 DIA 4 HOLES IN  
BOTTOM OF BOX THROUGH SKIDS



SIDE VIEW  
(SIDE BOARDS REMOVED)

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