

SPECIAL PACKAGING INSTRUCTION

Form Approved -SS RJ
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K2019 (19207) SINGLE 600 GALLON TANK & PUMP UNIT KIT	2. CODE INDENT 19207	3. SPI NO. AK14977509
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4. NATIONAL STOCK NO. 2540-01-497-7509	5. DATE OF DRAWING 02-28-2003	6. REVISION A
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7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 4.0	10. UNIT PACK CU (CU. FT.) 0.076	11. UNIT PACK SIZE (INCHES) 14.0 X 5.2 X 1.8
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	18. STEPS	19. REQD	20. DESCRIPTION
12. MILITARY PRESERVATION METHOD 10	1C	1	BAG: MIL-B-117, TYPE I, CLASS B, STYLE 2, SIZE 5 X 9.
13. CLEANING MIL-STD-2073-1D, PROCEDURE 1	2D	2	WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2, SIZE 9 X 17.
14. DRYING MIL-STD-2073-1D	3E	1	CONTAINER: ASTM D 5118 STYLE OPF, TYPE CF, GRADE V3C, CLASS WR, SIZE 13-5/8 X 4-3/4 X 1-1/4.
15. PACKING	4E		CONTAINER CLOSURE: SEE NOTES.
a. LEVEL A MIL-STD-2073-1D AND NOTE F			
b. LEVEL B MIL-STD-2073-1D AND NOTE F			
16. MARKING MIL-STD-129			

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1D. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. THE KIT CONSISTS OF:

Segregated Pack Number (SPN)	Part Number	Item Description	Item Qty.
1	12443624	INSTALLATION DRAWING	1
2	12443625	TURNBUCKLE, HOOK & HOOK	2

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C. PREPARE SPN 1 AS FOLLOWS:

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
1	12443624	INSTALLATION DRAWING	1

1. **FOLD** DRAWINGS TO APPROXIMATELY 4-1/2 X 6.
2. **BAG:** MIL-B-117, TYPE I, CLASS B, STYLE 2, SIZE 5 X 9.
3. **MARKING:** MARK PREPARED ITEM WITH "**SPN 1**" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT **SPN 1** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

D. PREPARE SPN 2 AS FOLLOWS:

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
2	12443625	TURNBUCKLE, HOOK & HOOK	2

1. **WRAP:** MIL-B-121, TYPE II, GRADE A, CLASS 2, SIZE 9 X 17, 2 EACH. WRAP EACH PART. SECURE WRAP WITH TAPE CONFORMING TO ASTM D5486, TYPE V, CLASS 1.
2. **MARKING:** MARK PREPARED ITEM WITH "**SPN 2**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 2** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

E. PLACE SPN 1 AND SPN 2 INTO UNIT CONTAINER, IDENTIFY, INSPECT AND CLOSE UNIT CONTAINER AS FOLLOWS:

1. **UNIT CONTAINER:** ASTM D 5118, STYLE OPF, TYPE CF, GRADE V3C, CLASS WR, SIZE 13-5/8 X 4-3/4 X 1-1/4.
2. **IDENTIFICATION:** PROVIDE PACKING LIST WITH CONSOLIDATED PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.
3. **INSPECTION:** INSPECT IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.
4. **CONTAINER CLOSURE:** THE WR CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.

F. PACKING:

LEVEL "A" PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL "B" PACKING SHALL BE ACCOMPLISHED USING: FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO ASTM D 5118 OR; TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D 5168 OR; PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

WHEN THE WEIGHT OF THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-HDBK-774.