

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE MIL-PRF-62550/2 (81349) HEATER ASSEMBLY			2. CAGE 19207		3. SPI NO. AK13962826	
4. NATIONAL STOCK NO. 2540-01-396-2826			5. DATE OF DRAWING 05-02-02		6. REVISION A	
7. QUP 001	8. ICQ NONE	9. UNIT PACK WT. 41.3	10. UNIT PACK CU (CU. FT.) 2.742		11. UNIT PACK SIZE (INCHES) 29.8 X 15.0 X10.6	
		18. STEPS	19. REQD	20. DESCRIPTION		
12. MILITARY PRESERVATION MIL-STD-2073-1D,		1	1	BAG: MIL-DTL-117, 6 MIL, CLOSE WITH TWIST TIE OR TAPE		
METHOD 42 & NOTE A		2C	1	CAP NAS844-18		
13. CLEANING MIL-STD-2073-1D,		2D		CUSHIONING: SEE SHEETS 2-5 & NOTES D AND G		
PROCEDURE 1 & NOTE B						
14. DRYING MIL-STD-2073-1D & SEE NOTE B		3	1	CONTAINER ASTM D5118, TY CF, ST RSC, GR 275		
				SIZE: 14-1/4 X 9-7/8 X 28-1/2		
15. PACKING		4	1	CLOSURE: ASTM D1974, METHOD 2B3		
a. LEVEL A MIL-STD-2073-1 AND NOTE E		5	1	BARRIER BAG: MIL-DTL-117, TY I, ST 2, CL E		
				SIZE: 26 X 41		
b. LEVEL B MIL-STD-2073-1 AND NOTE E		6	1	CONTAINER ASTM D5118, TY CF, ST RSC, GR V3c		
				SIZE: 14-3/4 X 10-3/8 X 29-1/4		
16. MARKING MIL-STD-129 & NOTE F		7		CLOSURE ASTM D1974, METHOD 2B3		

17. NOTES/DRAWING

- A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH (IAW) MIL-STD-2073-1. INSPECT THE PACKING IAW MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.**
- B. ITEM SHALL BE CLEAN AND DRY IMMEDIATELY BEFORE FURTHER PACKAGING. THE HEATER SHALL HAVE THE LINES COMPLETELY DRAINED, CLEANED OF RESIDUE, AND PURGED OF VAPORS TO REMOVE ANY POTENTIAL HAZARD AND SHALL BE PACKAGED IN AN ORIENTATION WITH THE DOG HOUSE ON TOP. HEATER SHALL BE TAGGED CERTIFYING THAT THERE IS NO LIQUID FUEL IN THE HEATER.**
- C. PLACE CAP ON CONNECTOR(P/N MS3102A-18-11P) OF ITEM.**
- D. FILLER PADS. SEE PAGES 2 THRU 4 FOR FABRICATION AND PLACEMENT OF ITEM WITHIN CONTAINER. SEE NOTE G FOR ALTERNATE PAD DESIGN, PAGE 5.**
- E. PACKING:**
 - LEVEL A PACKING SHALL BE ACCOMPLISHED USING A CONTAINER IAW MIL-STD-2073-1D, TABLE C.II.**
 - LEVEL B PACKING, THE UNIT CONTAINER SHALL BE THE SHIPPING CONTAINER.**
 - WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS SHALL BE PALLETIZED.**
- F. THE UNIT CONTAINER SHALL BE MARKED IAW MIL-STD-129 AND SHALL HAVE SPECIAL MARKINGS, "REUSABLE PACKAGE, DO NOT DESTROY. OPEN ALONG TAPE SEAMS, AS NEEDED, USING SHALLOW BLADED KNIFE." ON THE TOP AND ONE SIDE. ALSO, CONTAINER SHALL BE MARKED WITH SPECIAL HANDLING INSTRUCTIONS, "THIS SIDE UP" IAW MIL-STD-129 ON BOTH SIDES AND BOTH ENDS TO ENSURE THAT DOG HOUSE IS ON TOP.**
- G. CONTAINER AND BAG SIZES MAY BE ADJUSTED TO ACCOMODATE ALTERNATE DESIGN AND MATERIALS. POLYSTYRENE AND POLYETHELENE MAY BE USED AS ALTERNATE.**

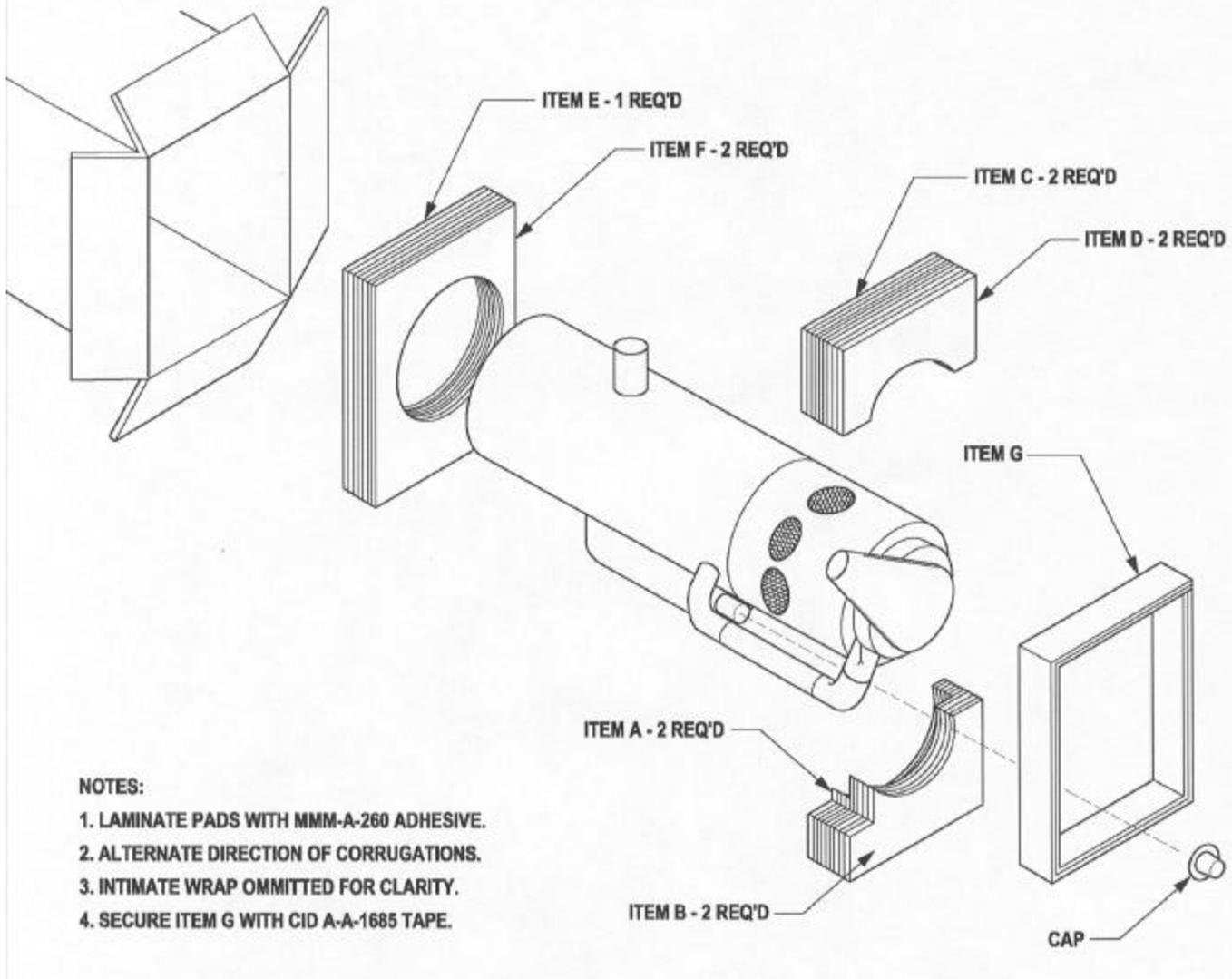
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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE MIL-PRF-62550/2 (81349) HEATER ASSEMBLY	2. CAGE 19207	3. SPI NO. 13962826
4. NATIONAL STOCK NO. 2540-01-396-2826	5. DATE 05-02-02	6. REVISION A

17. NOTES/DRAWINGS CONTINUED



NOTES:

1. LAMINATE PADS WITH MMM-A-260 ADHESIVE.
2. ALTERNATE DIRECTION OF CORRUGATIONS.
3. INTIMATE WRAP OMITTED FOR CLARITY.
4. SECURE ITEM G WITH CID A-A-1685 TAPE.

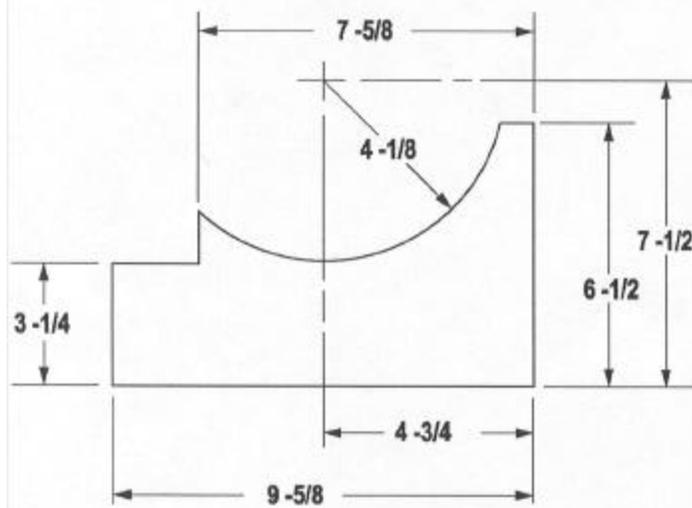
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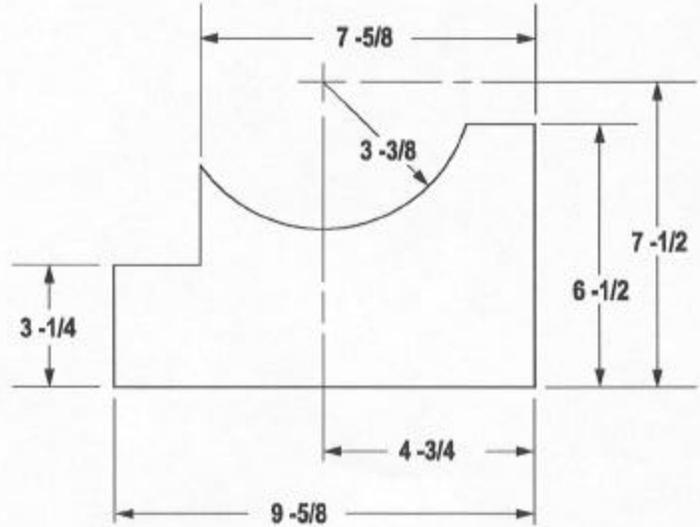
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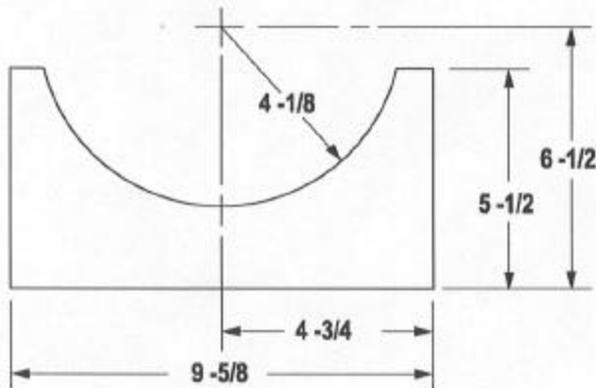
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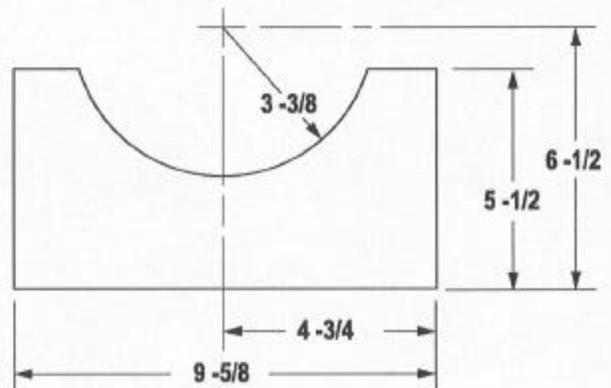
DETAIL ITEM A - 2 REQ'D
SEE NOTE 2



DETAIL ITEM B - 2 REQ'D
SEE NOTE 2



DETAIL ITEM C - 2 REQ'D
SEE NOTE 2



DETAIL ITEM D - 2 REQ'D
SEE NOTE 2

MATERIAL:
ITEM A THRU D: ASTM D4727, TY CF, GR 1100.

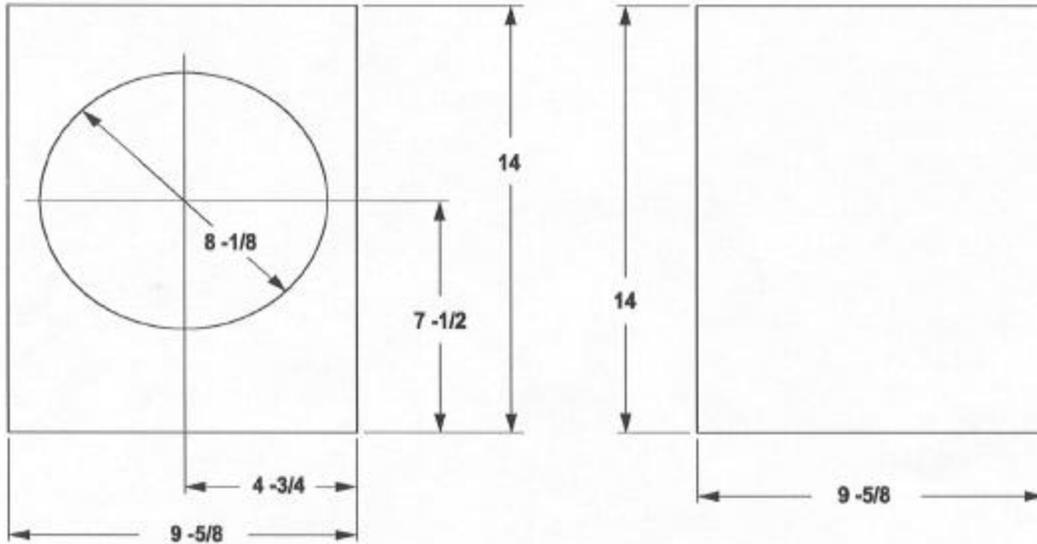
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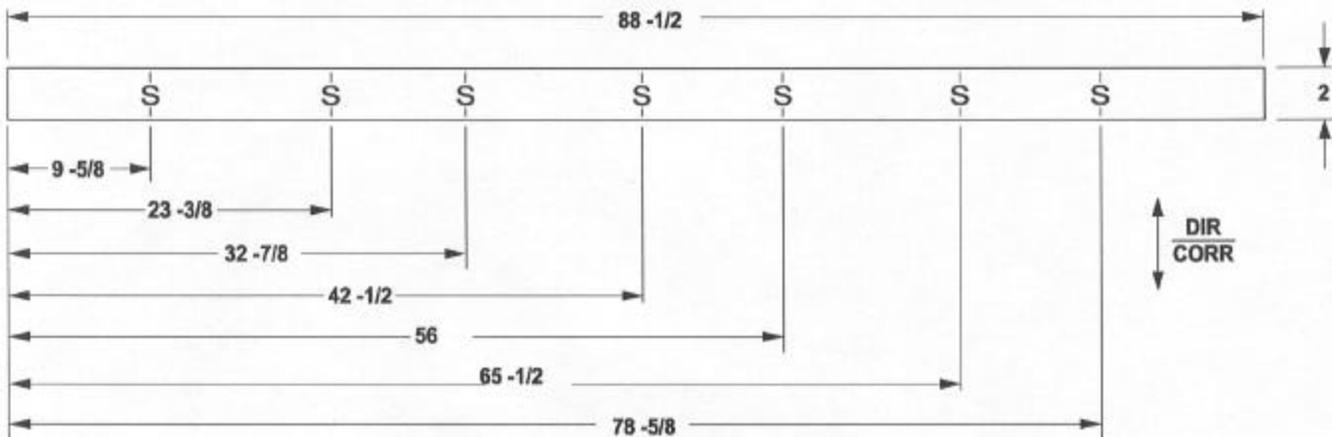
DETAIL ITEM E - 2 REQ'D
SEE NOTE 2

DETAIL ITEM F - 1 REQ'D
SEE NOTE 2

MATERIAL:

ITEM

- E, F** ASTM D4727, TY CF, GR 1100
- G** ASTM D4727, TY CF, GR 275, VAR SW



DETAIL ITEM G - 1 REQ'D

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