

SPECIAL PACKAGING INSTRUCTION

Form Approved
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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 11670070(19207) AXLE ASSEMBLY			2. CAGE 19207		3. SPI NO. AK 10846052		
4. NATIONAL STOCK NO. 2530-01-084-6052			5. DATE OF DRAWING 09-17-01		6. REVISION B		
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. 1654.0	10. UNIT PACK CU (CU. FT.) 59.0		11. UNIT PACK SIZE (INCHES)		
			18. STEPS	19. REQD	20. DESCRIPTION		
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 20			1	B	PRESERVATIVE: MIL-PERF-10924		
13. CLEANING MIL-STD-2073-1D, CODE 1			2	C	CLOSURE: SEE NOTE C.		
14. DRYING MIL-STD-2073-1D			3	D	PRESERVATIVE: MIL-PERF-2105		
15. PACKING			4	E	PRESERVATIVE: MIL-PERF-16173, GR 1		
a. LEVEL A SEE NOTE H			5	F	PRIMER: A-A-52465		
b. LEVEL B NOT APPLICABLE			6	G	CONTAINER: MIL-B-52465		
16. MARKING MIL-STD-129							

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
2. INSPECT THE PACKING IN ACCORDANCE WITH THE APPLICABLE CONTAINER SPECIFICATION.

B. APPLY PRESERVATIVE THROUGH GREASE FITTINGS.

C. SEAL LARGE OPENINGS TO HOUSING WITH PLYWOOD AND GREASEPROOF BARRIER, UTILIZING EXISTING BOLTS. SEAL SMALL OPENINGS WITH CAPS/PLUGS OR TAPE MIL-T-22085, TY II.

D. FLSH OR SLUSH (AS APPLICABLE) INTERNALLY AND THOROUGHLY DRAIN EXCESS.

E. APPLY PRESERVATIVE TO UNPAINTED EXTERIOR METALLIC SURFACES

F. APPLY PRIMER TO INSIDE OF BREAK DRUMS. APPLICATION ON NONMETALLIC SURFACES SHALL BE HELD TO A MINIMUM.

G. CLASS OVERSEAS. BLOCKING, BRACING, CUSHIONING, AND IMMOBILIZATION OF THE ITEM WITHIN THE CONTAINER SHALL MEET THE REQUIREMENTS OF MIL-STD 2073-1D, INCLUDING THE APPLICABLE ROUGH HANDLING TEST PER ASTM D4169, DISTRIBUTION CYCLE 18, ASSURANCE LEVEL – NO DAMAGE TO CONTAINER OR ITEM.

H. THE UNIT CONTAINER IS AN APPLICABLE LEVEL A SHIPPING CONTAINER AND NO FURTHER PACKING IS REQUIRED.

UNIT PACK WT, CU, AND SIZES ARE ESTIMATED AND ARE PROVIDED FOR INTERNAL GOVERNMENT PLANNING PURPOSES ONLY.

