

SPECIAL PACKAGING INSTRUCTION

Form Approved -PL
OMB No. 0704-0188

1. PART OR DRAWING NO. (CAGE) 3082847 (45152)		NOMENCLATURE CAB, BASIC ASSY		2. CODE INDENT 19207		3. SPI NUMBER AK13520040	
4. NATIONAL STOCK NO. 2510-01-352-0040				5. DATE OF DRAWING 09-18-2003		6. REVISION A	
7. QUP 1 EA		8. ICQ NONE		9. UNIT PACK WT. (LBS) 2450.0		10. UNIT PACK CU (CU FT) 317.511	
11. UNIT PACK SIZE (INCHES) 112.3 X 70.5 X 69.3		12. PRESERVATION		18. STEPS		19. REQD	
a. LEVEL A MIL-P-116 METHOD I		1-B		20. DESCRIPTION ITEM PREPARATION			
b. LEVEL B NOT APPLICABLE		2-C		PRESERVATIVE: MIL-C-16173, GR 4			
13. CLEANING MIL-P-116 PROCESS C-1		3-D		BLOCKING/BRACING: MIL-STD-1186			
14. DRYING MIL-P-116		4-E		BARRIER: MIL-B-121 TY II, CL 2, GR A			
15. PACKING		5-F		1 CONTAINER: MIL-B-26195, TY II, ST A, CL 2, (MODIFIED) SIZE: 110 X 68 X 68			
a. LEVEL A MIL-STD-2073-1 AND NOTE G							
b. LEVEL B NOT APPLICABLE							
16. MARKING MIL-STD-129 AND NOTE H							

17. NOTES / DRAWINGS

A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. COIL GROUND STRAP ON CAB TO 6 INCH DIAMETER. SECURE WITH TAPE PPP-T-60.

C. APPLY PRESERVATIVE TO ANY UNPAINTED/UNPLATED METALLIC SURFACES, SUCH AS DOOR HINGES AND LATCHES.

D. SEE PAGES 2 THROUGH 5.

E. APPLY BETWEEN ALL SECTIONS OF THE CAB THAT COME IN DIRECT CONTACT WITH THE INTERIOR OF THE CONTAINER AND BLOCKING/BRACING.

F. THE CONTAINER IS MODIFIED TO INCLUDE 2 "SLEEPERS". SEE PAGES 3 THROUGH 5.

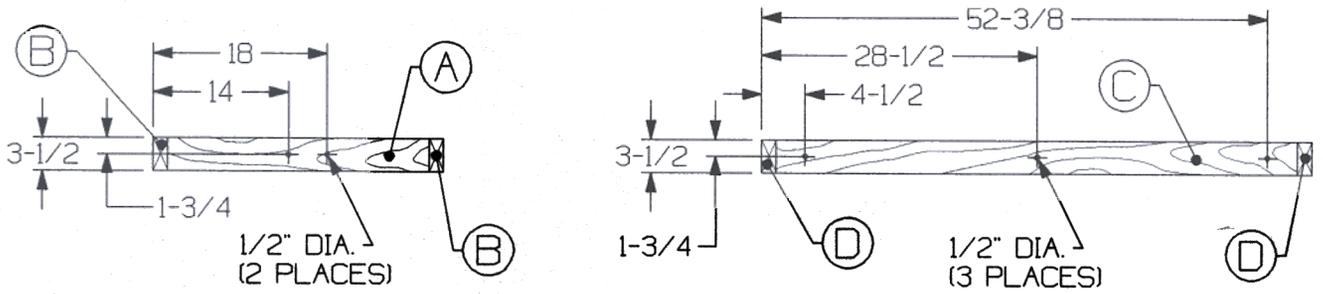
G. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

H. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH MINIMUM 1/2 INCH HIGH BLACK LETTERS "REUSABLE CONTAINER, DO NOT DESTROY". IN ADDITION, THE TOP SHALL BE MARKED "REMOVE LAG BOLTS TO OPEN CONTAINER" USING MINIMUM 1/2 INCH HIGH BLACK LETTERS.

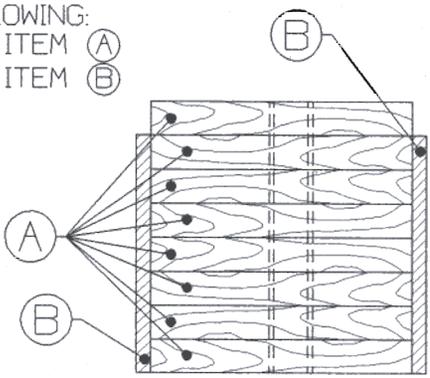
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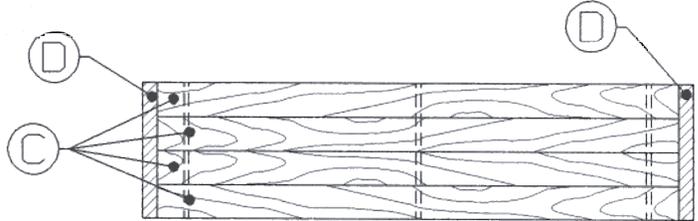
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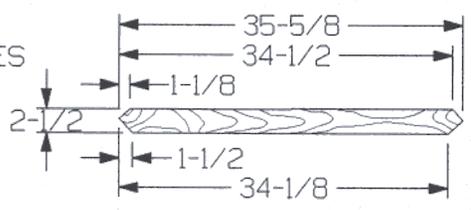
ASSEMBLY ①
CONSISTS OF
THE FOLLOWING:
8 - EACH ITEM (A)
2 - EACH ITEM (B)



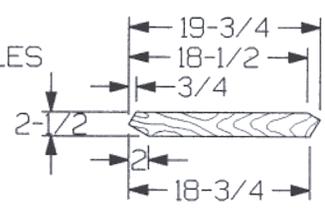
ASSEMBLY ②
CONSISTS OF
THE FOLLOWING:
4 - EACH ITEM (C)
2 - EACH ITEM (D)



ITEM (E)
(1 EACH)
ALL CUTS ARE
TO BE 45° ANGLES



ITEM (F)
(1 EACH)
ALL CUTS ARE
TO BE 30° ANGLES



ITEM	QTY	SIZE
A	8	3-1/2" X 3-1/2" X 27"
B	2	1-1/2" X 3-1/2" X 24-1/2"
C	4	3-1/2" X 3-1/2" X 54"
D	2	1-1/2" X 3-1/2" X 14"
E	2	2-1/2" X 3-1/2" X 35-5/8"
F	2	2-1/2" X 3-1/2" X 19-3/4"

NOTE:

ALL SIZES ARE ACTUAL.

BLOCKING AND BRACING MEMBERS SHALL CONFORM TO MIL-STD-731 AND SHALL BE SECURED TO THE INTERIOR OF THE CONTAINER WITH NAILS/STAPLES CONFORMING TO FF-N-105.

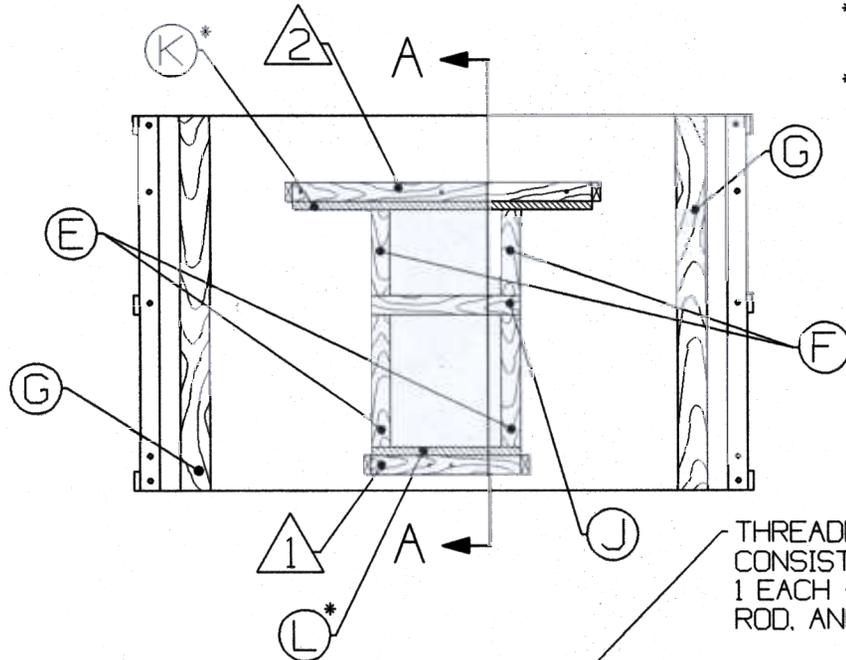
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BASE DETAIL
TOP VIEW
(CAB REMOVED
FOR CLARITY).

ITEM	QTY	SIZE
G	2	1-1/2" X 3-1/2" X 67-7/8"
H	2	1-1/2" X 5-1/2" X 110"
J	1	1-1/2" X 3-1/2" X 27"
* K	1	1-1/2" X 3-1/2" X 54"
* L	1	1-1/2" X 3-1/2" X 27"



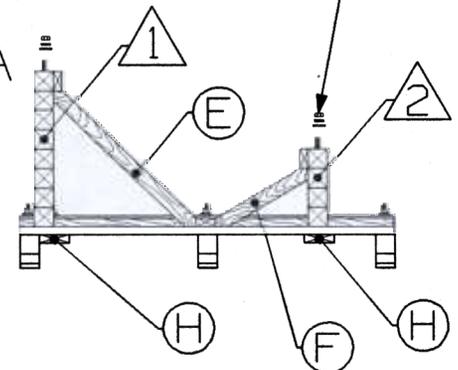
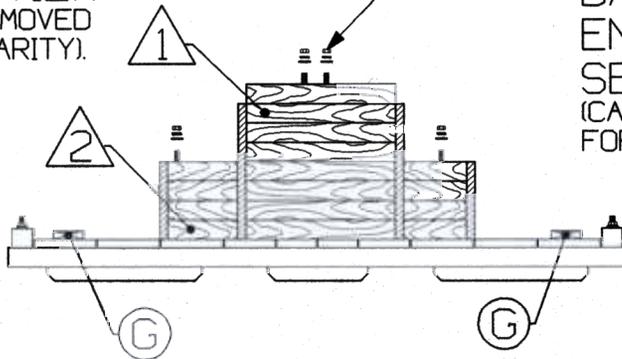
* THESE ITEMS ARE TO BE SECURED AFTER ALL THE OTHER BLOCKING AND BRACING ARE SECURED.

THREADED ROD SET (3 REQUIRED) CONSISTS OF:
1 EACH - 1/2" X 19" THREADED ROD, AND 2 EACH OF SET [AA].

THREADED ROD SET (2 REQUIRED) CONSISTS OF:
1 EACH - 1/2" X 33" THREADED ROD, AND 2 EACH OF SET [AA].

BASE DETAIL
SIDE VIEW
(CAB REMOVED
FOR CLARITY).

BASE DETAIL
END VIEW
SECTION A-A
(CAB REMOVED
FOR CLARITY).



NOTE:

ALL SIZES ARE ACTUAL.

SET [AA] CONSISTS OF ONE EACH - 1/2" FLAT WASHER, LOCK WASHER, AND NUT, AND IS PLACED AS SHOWN. ALSO, ONE SET [AA] IS LOCATED ON THE UNDERSIDE OF THE "SLEEPER," ON EACH THREADED ROD SET.

PLACE THE REMAINING SET [AA] ON EACH THREADED ROD, TO SECURE THE CAB ASSY, EXCEPT FOR THE MIDDLE ROD, WHICH IS USED TO SECURE ASSEMBLY 2 TO THE BASE.

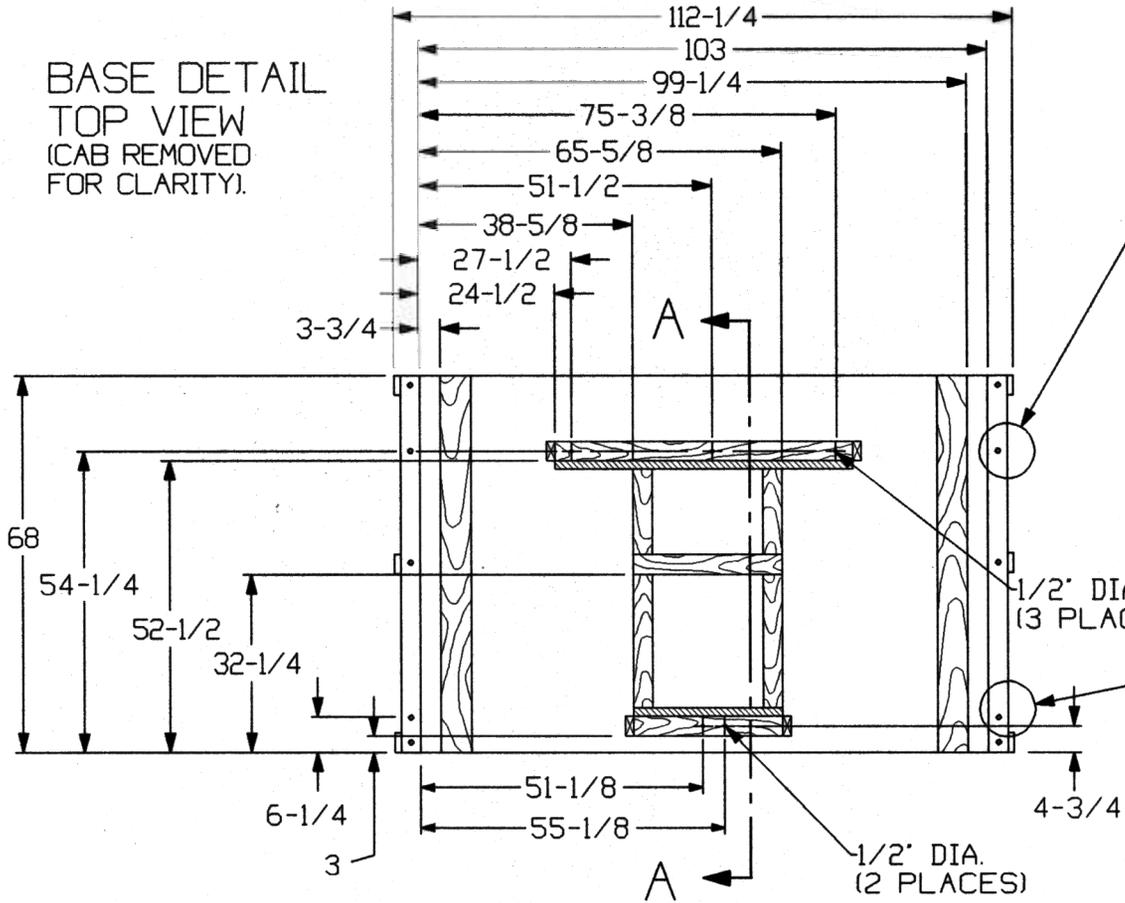
BLOCKING AND BRACING MEMBERS SHALL CONFORM TO MIL-STD-731 AND SHALL BE SECURED TO THE INTERIOR OF THE CONTAINER WITH NAILS/STAPLES CONFORMING TO FF-N-105.

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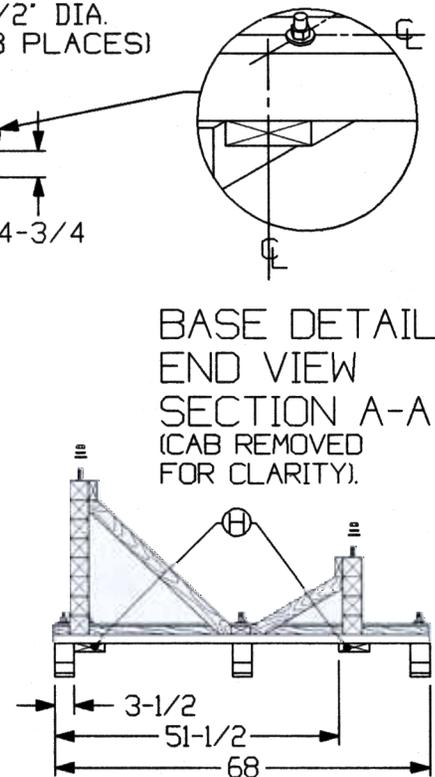
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BASE DETAIL
TOP VIEW
(CAB REMOVED FOR CLARITY).

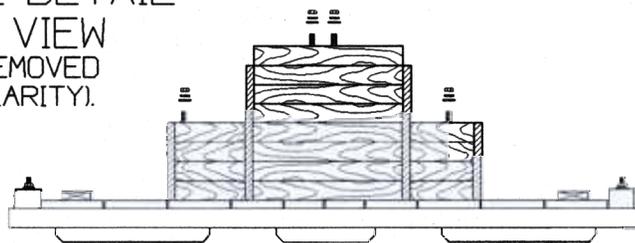


NOTE:
CARRIAGE BOLT IS THROUGH CENTER-LINE OF HEADER AND CENTER-LINE OF "SLEEPER." (EACH END).

BASE DETAIL
END VIEW
SECTION A-A
(CAB REMOVED FOR CLARITY).



BASE DETAIL
SIDE VIEW
(CAB REMOVED FOR CLARITY).



NOTE:

ALL SIZES ARE ACTUAL.

TO DISTRIBUTE THE TIE-DOWN STRESS, ITEMS ⊕ ("SLEEPERS"), HAVE BEEN NAILED TO THE UNDERSIDE OF THE DECKBOARDS. IN ADDITION, EACH "SLEEPER" IS BOLTED TO EACH HEADER USING 1/2" X 6" CARRIAGE BOLTS, FLAT WASHERS, LOCK WASHERS, AND NUTS.

AFTER THE "SLEEPERS" HAVE BEEN NAILED AND BOLTED TO THE UNDERSIDE OF THE BASE, DRILL HOLES THROUGH THE DECKBOARDS AND "SLEEPERS" AS REQUIRED.

BLOCKING AND BRACING MEMBERS SHALL CONFORM TO MIL-STD-731 AND SHALL BE SECURED TO THE INTERIOR OF THE CONTAINER WITH NAILS/STAPLES CONFORMING TO FF-N-105.

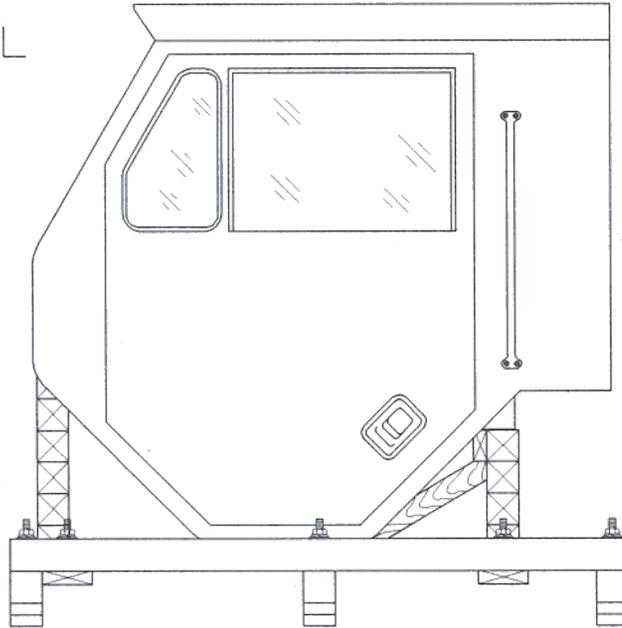
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BASE DETAIL
END VIEW



BASE DETAIL
SIDE VIEW

